



computerized flat knitting machine

Operating Instructions And Parts Atlas

SUZHOU FANZHOU TECHNOLOGY CO., LTD

Introduction

Thank you for purchasing our products LXC computer knitting machine.

This operation instructions include LXC computer knitting machine installation, operation, maintenance and maintenance All information.

Reads the operation instructions and professional skill training will guarantee your proper use and maintenance LXC computer knitting machine.

Because of the technology innovation, SUZHOU FANZHOU TECHNOLOGY CO., LTD . Reserves without notice namely changes product, the product by the right kind prevail.



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1、 Safety instructions

1.1、 Safety warning sign: warning signs have been always maintain complete relevant state.



Cover Caution : The machine movement forbids to open to protect a cover and avoid circulating medium machine injury body.



Set-up Caution : Forbid to move a cloth plank in the machine movement, avoid bumping shot or cut off.



Yarn Feeder Caution : Yarn Feeder to forbid touch's sending yarn Gun in the operation, avoid inhalation and tie up to round.



Electric Caution : Dangerous electrical voltage, careful operation.

1.2、 Safety precautions:

Use of this control system, to eliminate the risk of person accident injury, should strictly abide by the following basic safety precaution.

Power and environmental conditions

This machine can be used product nameplate indicating power type. Electric network fluctuation more than 10%, must be equipped with power voltage.

Power into line according to provisions of fixed and safety protective measures, can't bear any reaction.

The equipment must be connected grounding wires, grounding bad will cause personnel electrical shock and affect the safety and reliability of the products of the operation.

Prohibit direct input/output loop controller insulation test, otherwise will directly cause electrical equipment damage.

This control system should be clean and ventilated environment. Control box around don't debris piled up, so as to facilitate the heat dissipation and should be regularly clean dust.

Operation norm

Stop the operation of electric equipment in damp, dust, corrosive gas, inflammable and explosive gas place, otherwise it may cause personnel electric shock or fire.

When the machine is running, prohibit contacting any motion component. Otherwise it may caused the personnel of damage.

Malfunction should by professional personnel to check and repair, and follow this manual repair norms.

Maintenance standard

Prohibit the electrical professionals to electrical parts repair, commissioning, avoid to reduce the safety

equipment performance, expand the fault even causing injuries and property losses.

Change control cabinet inside of electrical components, must ensure that in the situation of power, to ensure operation safety of personnel.

Instead of using the company provides the spare parts, extremely easy to cause fire, electrocution and seriously damaged consequences.

Please strictly according to the product specification replacing the fuse the marked, so as to ensure the safety of personnel and property.

other precautions:

Second-ranking operations and maintenance machine personnel must be professionally trained skilled worker or have the relevant professional qualifications level certificate of professionals!

Second-ranking non-professional workers to ban the machine maintenance and avoid enlarging malfunction even causing injuries!

Before starting the machine machine at boot, please pay attention to machine the periphery other personnel, prevent the occurrence of harm!

Before starting the machine machine at boot, please check the needle bed knitting pressure ruler, choose sutural pressure ruler and choose sutural whether is in the correct position to ensure that each a medal for knitting and choose the pins were pressure feet, and choose the pins pinned the tail not bulge needle bed 0.5 mm!

Second-ranking machine in energized, forbidden to open the back part of the electrical box machines, lest electric shock risk!

Second-ranking machine Settings yarn plate except placed yarn cone outside, not place other objects, such as knitting, pins, screw, lest machine runtime will these objects slide off to needle bed, causing aytomatically! Damage machine!

At anytime, before and after the second-ranking carriage needle bed guideway and yarn mouth guide must keep it clean, tidy, cannot have sundry, prevent machine caused damage!

Second-ranking machine runtime around safety shield must be completely covered. Safety shield opened, the operation of the carriage might hit the operators and make it hurt!

Second-ranking machine runtime prohibits the use of hand cleaning scissors clip place yarn or needle plate, guide, days of poles sundry, avoid injury!

Second-ranking manual testing scissors, clamps, don't put his hand on scissors, clip on, lest produce bodily harm!

Second-ranking gave the machine parts change or remove parts fittings for repair, must ensure the machine at completely de-energized!

Second-ranking debugging or maintenance of machine needs in electricity condition, should pass joystick control helicopter stop running, again will screen operation interface switch to the related testing interface, this time (head regulator stop running into the test condition, and then machine various commissioning.

2 Basic operation

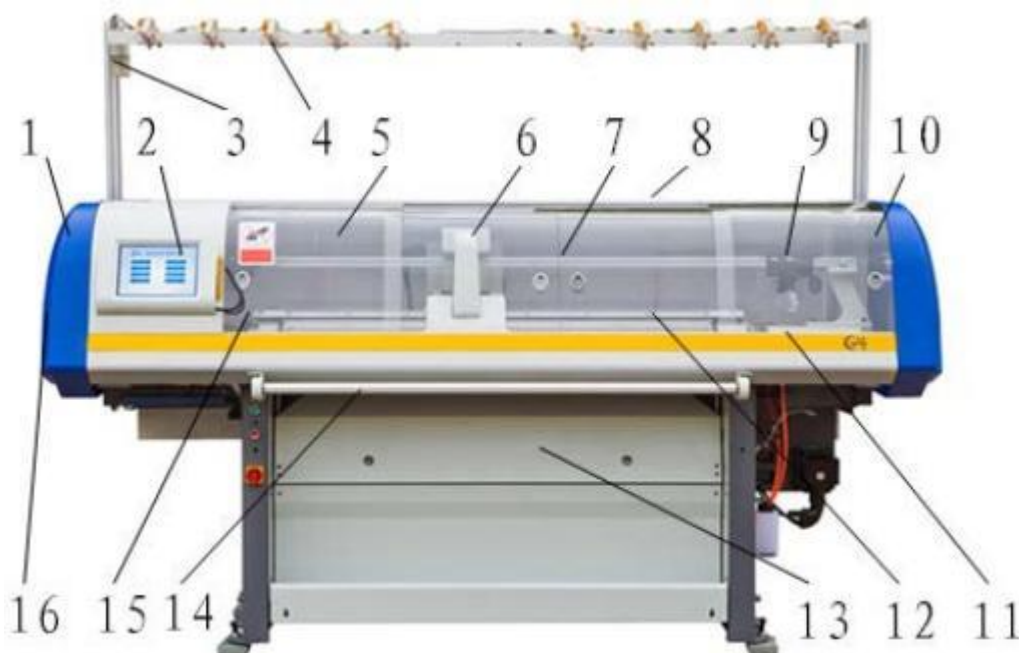
2.1 The machine performance LXC121

Type	LXC-121S/SC
Gauge	5G、7G、12G、14G、14.8G
Knitting width	48”(122cm)
Knitting speed	Max 1.2m/sec,Knitting speed varies according to gauge and knitting condition
Carriage	Single carriage、single knitting system
Main drive system	Driving with AC servo motor,variable carriage stroke according to knitting width
Needle selection	Full jacquard selection via 8 levels of special solenoid actuators
Stitch density	24 levels of independent selections with slight adjustment on each section
Cam system	Cam system combined 3-way technique.3 technical selections for knitting (knit,tuck,miss).Simultaneous transferring,front or back,independent of carriage direction.
Needle bed	Single needle and single flake assembled needle bed,needles and flakes can be replaced when mangling
Yarn carriers	2×8 sets of adjustable yarn carriers on 4 guide bars
Sinker	Trajectory sinker at regular opening
Racking	Controlled by servo-motor ,max 2-inch racking.
Takedown device	High rubber roller, changeable 24 levels,adjustable on each level
Yarn cutter	Single-unit system includes 1 yarn cutter and 2 yarn grippers,left side standard.(just LXC-121SC)
Set-up device	Stable takedown comb and special set-up needles.(just LXC-121SC)
Operation lamp	Green/normal operation;Green flicker/normal stop;Red/abnormal stop
Stop motion	Stop automatically with signal and sound alarm when yarn break,knot,piece off,needle break,over current,roll back,wrong racking,needle collision,piece count ,ect
Safety cover	Full Safety cover
Lighting	Operation illumination
Packing dimension	Length×Width×High 2.7m×1.1m×1.7m
Weight	Net weight//Gross weight 750/850kg
Power	1 phases AC 22V,50/60HZ,electricity consumption 0.6KVA,power supply for resuming after power failure.
Memory capacity	128MB
Pattern memory	1024wales×6144addresses
Data input	USB memory interface , can achieve more machine network
Display screen	10.4” LCD.Editing via displayer panel operation.
Operation Platform	Standard language are Chinese and English

LXC252

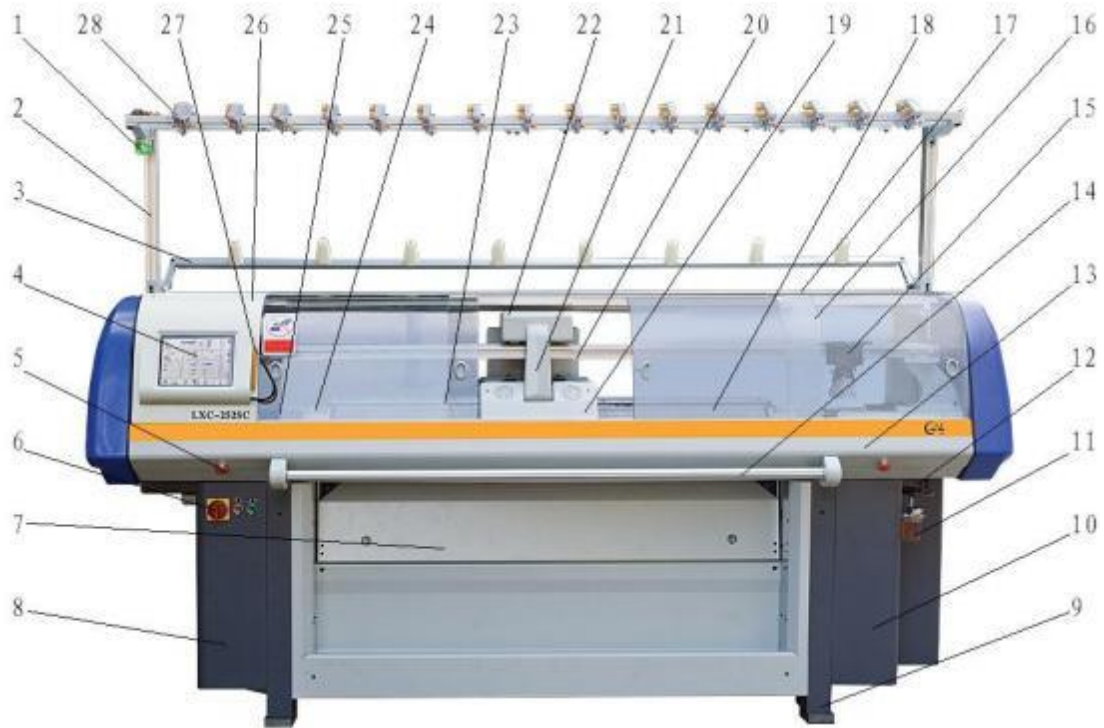
Type	LXC-252S/SC
Gauge	5G、7G、12G、14G、14.8G
Knitting width	52”(132cm)
Knitting speed	Max 1.2m/sec,Knitting speed varies according to gauge and knitting condition
Carriage	Single carriage、double knitting system
Main drive system	Driving with AC servo motor,variable carriage stroke according to knitting width
Needle selection	Full jacquard selection via 8 levels of special solenoi actuators
Stitch density	24 levels of independent selections with slight adjustment on each section
Cam system	Cam system combined 3-way technique.3 technicalselections for knitting (knit,tuck,miss).Simultaneous transferring,front or back,independent of carriage direction.
Needle bed	Single needle and single flake assembled needle ben,needles and flakes can be replaced when mangling
Yarn carriers	2×8 sets of adjustable yarn carriers on 4 guide bars
Sinker	Adjustable sinker is controlled by a step needles
Racking	Controlled by servo-motor ,max 2-inch racking.
Takedown device	New patent design computer control takedown device,changeable 24 levels, adjustable on each level
Yarn cutter	Single-unit syetem includes 1 yarn cutter and 2 yarn grippers ,both side standard (justLXC-252SC)
Set-up device	Stable takedown comb and special set-up needles.(just LXC-252SC)
Operation lamp	Green/normal operation;Green flicker/normal stop;Red/abnormal stop
Stop motion	Stop automatically with signal and sound alarm when yarn break,knot,pres off,needle break,over current,roll back,wrong racking,needle collision,piece count ,ect
Safety cover	Full Safety cover
Lighting	Operation illumination
Packing dimension	Length×Width×High 2.8m×1.1m×2m
Weight	Net weight//Gross weight 1200/1350kg
Power	1 phases AC 22V,50/60HZ,electricity consumption 1.0KVA,power supply for resuming after power failure.
Memory capacity	128MB
Pattern memory	1024wales×6144addresses
Data input	USB memory interface , can achieve more machine network
Display screen	10.4” LCD.Editing via displayer panel operation.
Operation Platform	Standard language are Chinese and English

2. 2The structure and function of the machine



Longxing btang 121SC type LXC - the basic structure of computer knitting machine

Serial number	Name	Function
1	Side cover	Operation process of the lateral protection device
2	Operation panel	Machine woven material of display and edit
3	Warning lights	With color reflects the workings of the machine
4	Tension Switch	Yarn tension control device
5	Former cover	Machine operation process of the front of protection device, convenient for observation running
6	Carriage	Control knitting yarn and Yarn Feeder work device
7	Carrier Rail	Yarn Feeder seat in days work on poles
8	Placed yarn	Placed yarn
9	Yarn guide device	Will yarn into knitting
10	Yarn feeder	Weaken yarn tension
11	Bed	Support needle bed and staffing agencies
12	Needle bed	Knitting needle boards groove in the work
13	Plate	Make cloth slide to below
14	Operation lever	Control carriage stopped or operation
15	Cutter	Clipping or cut the yarn device
16	Thread clamp frame	To control the yarn, yarn breaking stop, adjust send yarn tension



Longxing btang 252SC type LXC - the basic structure of computer knitting machine

Serial number	Name	Function
1	Warning lights	With color reflects the workings of the machine
2	Arms	Support to transport the yarn device
3	Auxiliary yarn	Increase yarn cone placement position
4	Operation panel	Machine woven material of display and edit
5	Abrupt stop switch	The emergency stop of control switch
6	Power switch	To control the machine power switch
7	Set-up system	Even can be accomplished in set-up function device
8	The electrical box	Part of the electrical components placement and protection device
9	Frame	Support the machine
10	Adornment box	Beautify machine exterior
11	Oil-supplied lubrication device	To realize part of the lubricating oil lubrication position of supply
12	Motor	Power system
13	Former guard board	Former protection device
14	Operation lever	Control carriage stopped or operation
15	Yarn guide device	Will yarn into knitting

16	Former cover	Machine operation process of the front of protection device , convenient for observation running
17	Placed yarn	Placed yarn
18	Needle bed	Knitting needle boards groove in the work
19	Carriage	Control knitting yarn and Yarn Feeder work device
20	Carrier Rall	Yarn Feeder seat in days work on poles
21	Bridge legs	Ensure synchronous carriage before and after work
22	Change spindle system	Choose to enter the knitting yarn
23	Kroch-over-bit	Dongguang and hold the coil
24	Cutter	Clipping or cut the yarn device
25	Bed	Support needle bed and staffing agencies
26	Display Uint Cover	Monitor placement and protection device
27	Touching pen	Control system interface operation with the pen
28	Tenion Swith Assy	Yarn tension control device

2. 3 Machine installation

2. 3. 1 Installation environment

- (1) temperature: 0 ~ 35 degrees Celsius
- (2) humidity: relative humidity 30 % ~ 80 %
- (3) attention

Do not install the machine in direct sunlight or near heat source sites, such as heater or radiator.
Do not install the machine in temperature change too fast or very damp places.

Do not install the machine near air conditioning, heating and ventilation equipment outlet position.
Do not install the machine in chemical smoke or sea breeze blowing places.

Do not install the machine when filled with dust and dirt of places.

Do not install the machine invulnerable to vibrate of places.

Do not put machine is installed on a slope or uneven places.

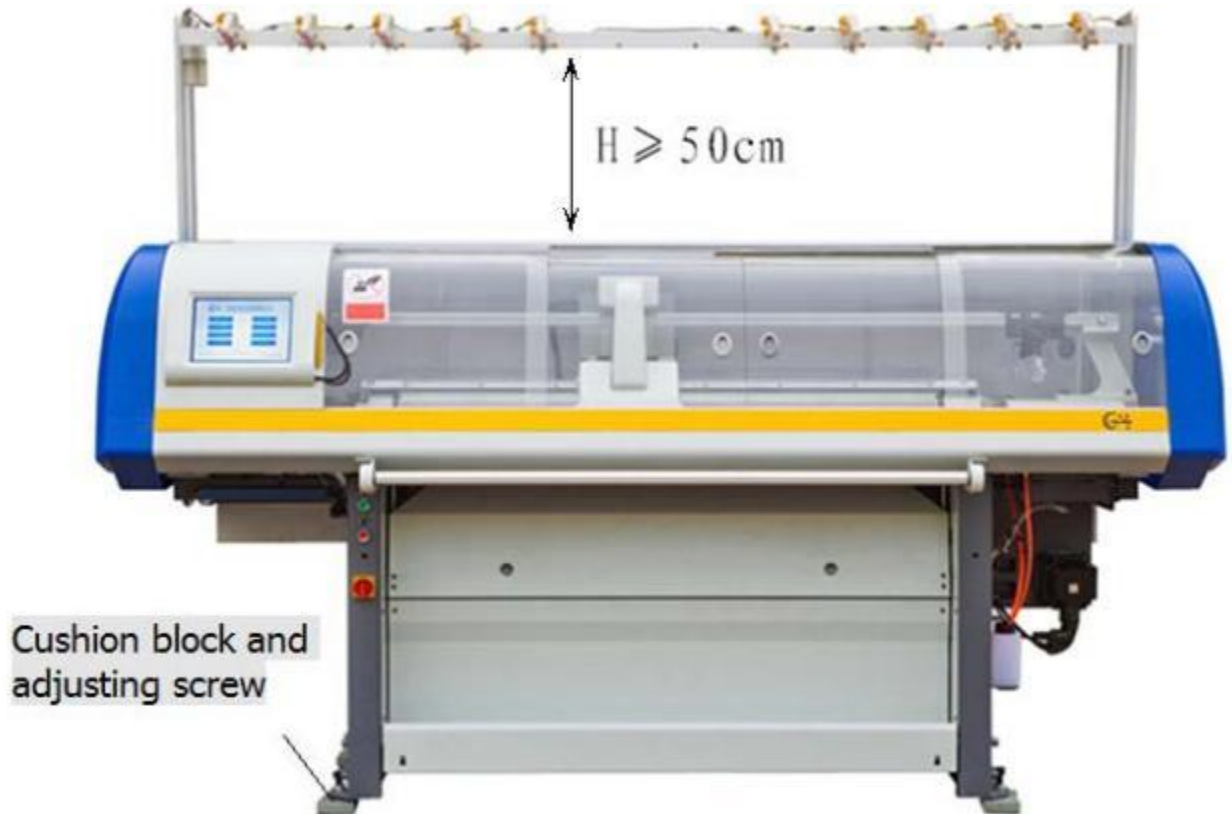
2. 3. 2 Installation method

To LXC - 121 series, for example, LXC - 252 series installation method with LXC121 series

(1) will be placed in the random attached to the machine, level adjusting cushion block, and ensure that each spacers are adjusting screw press a prison.

(2) the yarn rise to the normal work of height (antenna sets from buy yarn board not less than 50 cm) and lock screw, the antenna automatic stop device transmission line plug connection.

(3) machine land line grounded.



2. 3. 3 Power requirements

Power supply voltage, frequency 50HZ alternating currents of 220V voltage fluctuation, less than 10 %, voltage fluctuation if more than 10 %, must use stabilizer.

2 . 4 Switching power supplies and joystick operation

2 . 4. 1 Turn on power

Here are LXC - 121 series of switch position, LXC - 252 switch series different locations, but the same features as.

(1) the main machine left the power switch handle clockwise (right) to rotate it 90 ° , open the



mains.

(2) press the green button open the control power.

2. 4. 2 Turn off power

(1) hold red button 1 second above, closed servo power supply.

(2)the mains switch switch handle counterclockwise (left) rotate it 90° , shut off the main power supply.

2. 4. 3 Joystick operation

Joystick can backward (clockwise) or forward (counterclockwise) rotation, and go all out to restore to its original position.

There are three operating location joystick: stop, slow operation, quick run

Stop: hold lever forward (counterclockwise) turn to the limit bits (about 40°) stop running carriage.
Low speed running: hold lever backward (clockwise) rotation is about 16° , the carriage with low speed way operation.

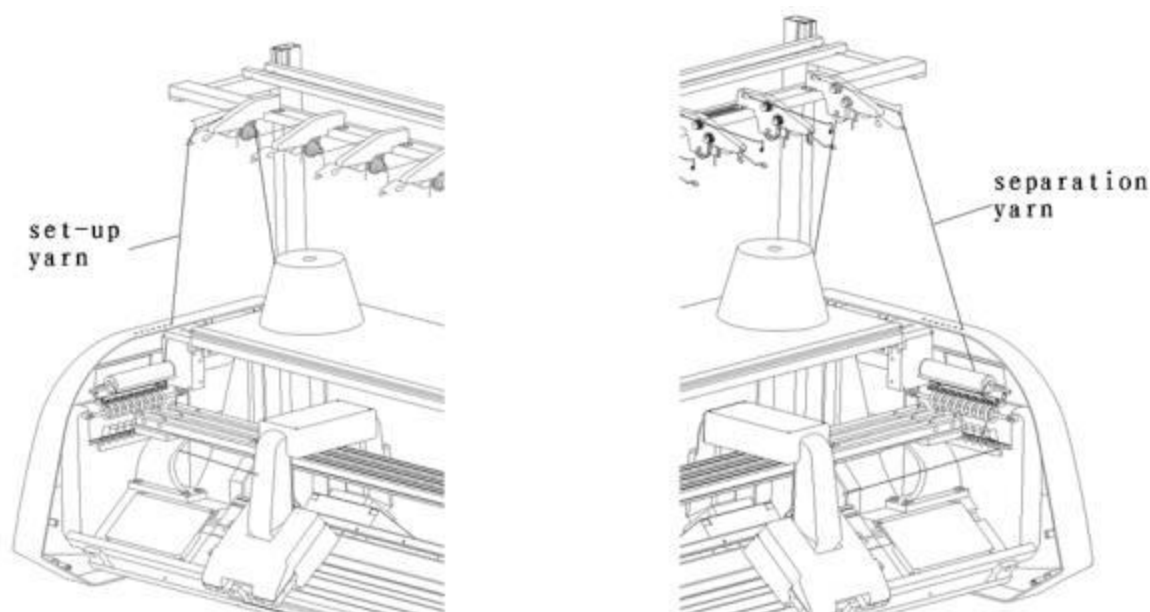
High-speed operation: hold lever backward (clockwise) turn to the limit bits (about 40°) at high speed running carriage way.

2. 5 Yarn arrangement, and tension adjustment

2. 5. 1 Yarn arrangement

To LXC - 121 series, for example, LXC - 252 series and LXC - 121 series similar.

Suggest yarn shown below arrangement: set-up yarn on the left side first antenna on stage, and use the last number yarn mouth up bottom gauze must use appropriate deck line, can satisfy the requirements on separation yarn (sealing yarn) wear on the right first antenna on stage, and use the no. 1 gauze mouth.



2. 5. 2 Tensioning

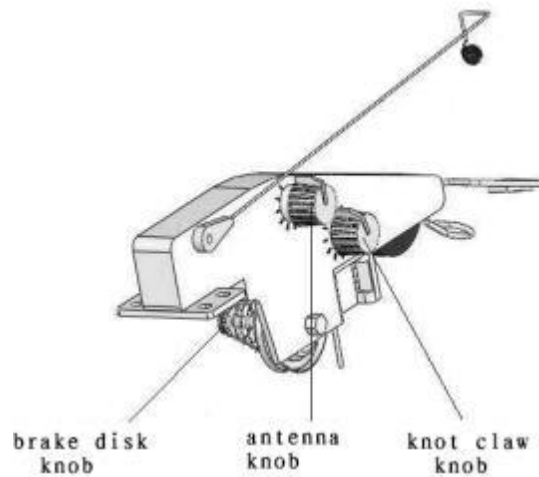
(1) antenna sets adjustment

Antenna of machine structure are shown below

Rotating brake disk knob can adjust thread clamp dish clamping force.

Rotating antenna knob can adjust antenna tension.

Rotating knot claw knob can adjust allow through yarn knot of size.

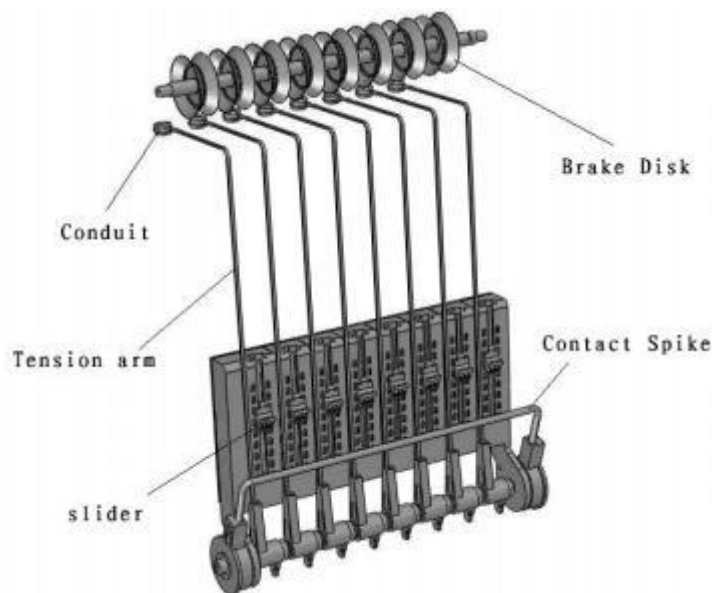


(2) side antenna adjustment

Lateral antenna structure are shown below

Change above precision slider position can regulate lateral antenna tension

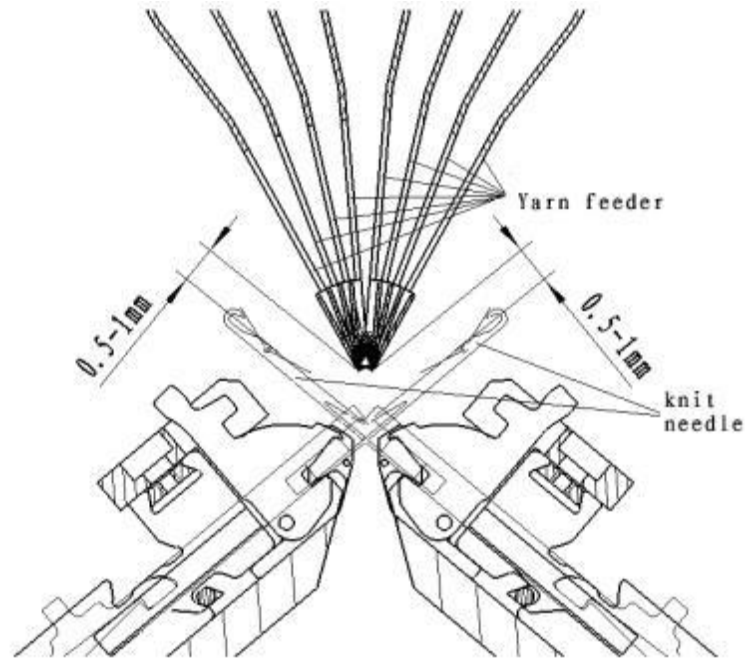
Change the position of contact spike can adjust the lateral antenna yarn breaking springback alarm when the position (side antenna and conductive great phase contact alarm)



2. 6 Yarn feeder adjustment

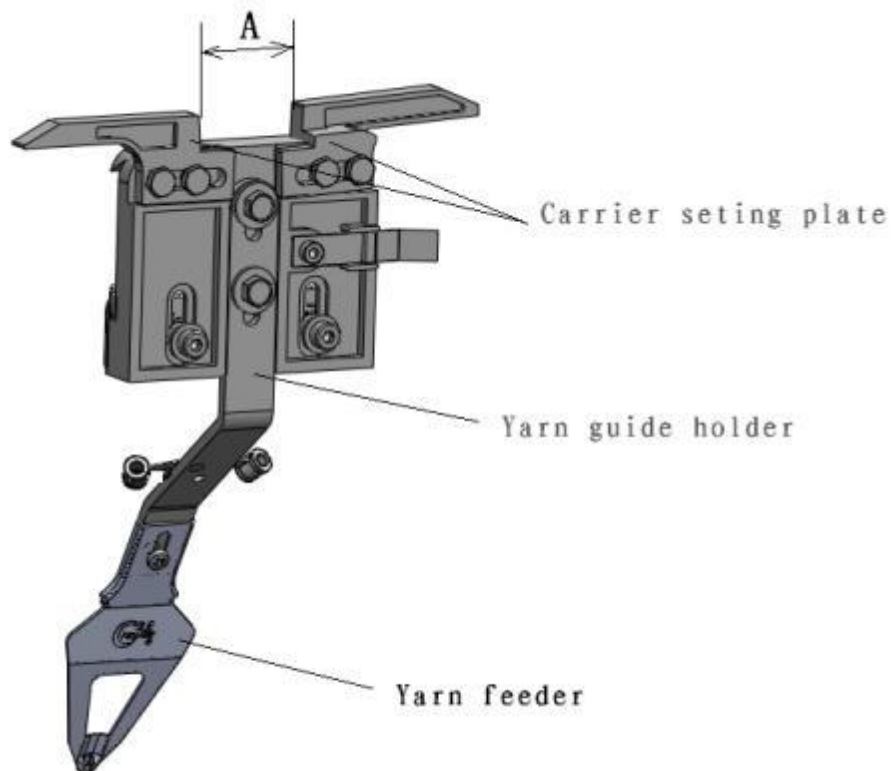
2. 6. 1 Yarn feeder height adjustment

Yarn feeder should adjust the center of knit needle fore and behind, knitting yarn lips mouth edge from the height of yarn, before and after knitting vertical distance is about $50. \text{ mm} \sim 1 \text{ mm}$ as shown in the diagram below.



2. 6. 2 Yarn feeder seat width adjustment

LXC - 121 series configuration adjustable yarn, its mouth seat width of yarn mouth seat (FIG. A size position) can be adjusted as necessary, namely carrier setting plate between width can be adjusted. Below is yarn mouth seat map. The proposal presses the following data to adjust: normal knitting yarn mouth, pushing block with the interval between A 31 for mm, Cover yarn braided hair with mouth (wide mouth), pushing block yarn, the interval between A 45 mm.



3 Machine maintenance

In order to make the machine keep good operation state, please be sure to machine maintenance regularly, including cleaning and gas.

Jinlong LXC series computer knitting machine maintenance is the same way. Introduce below part of main components maintenance method.

3. 1 Depurate

3. 1. 1 Tenion swith assy and thread clamp frame

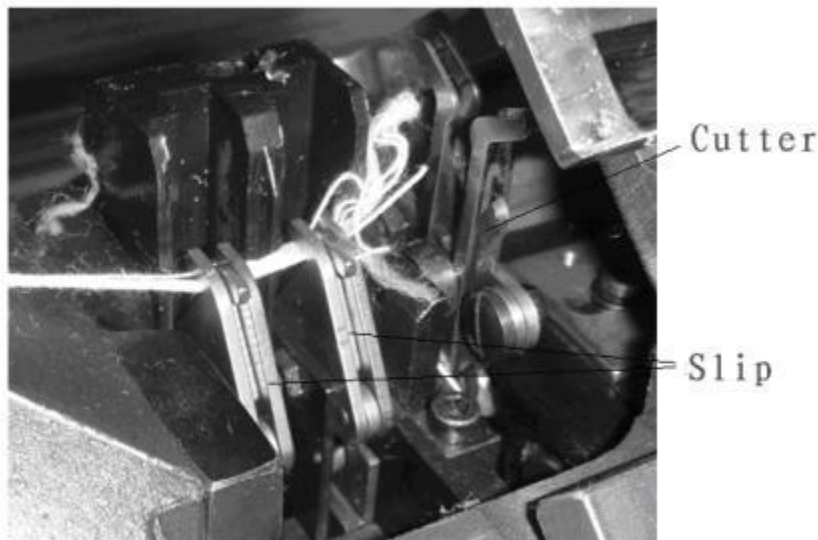
Please use gold will in tenion swith assy and thread clamp frame on the clip yarn chip and porcelain beads of yarn clearing, running 8 ~ 12 hours clean again.

3. 1. 2 Placed yarn plate

Please cotton cloth buy yarn plate on the yarn crumbs timely erased. running 8 to 12 hours clean again.

3. 1. 3 Cutter an clip

Please clean in "set-up test" screen manual operation. Please will head moved machine-centric, operating, please be careful fingers don't touch the cutter and clip, lest produce an accident. Please use clean air gun, running 8 to 12 hours clean again.

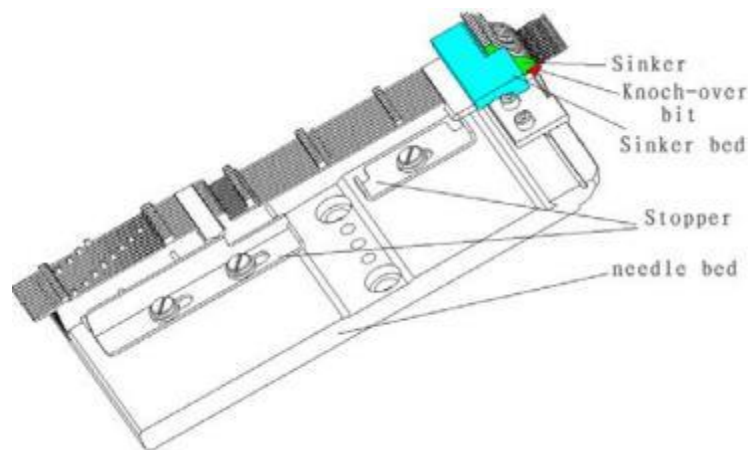


3. 1. 4 Yarn feeder

Please use gold clean mouth opening and yarn yarn guide porcelain beads of yarn crumbs, running 8 to 12 hours clean again.

3. 1. 5 Needle bed and sinker bed

Please use air rifle clean needle bed and sinker bed, especially knock-over-bit parts, each piece in work 8 ~ 12 hours clean again.



3. 1. 6 Carriage and brush

Please use gold will head around and wool to brush up gauze crumbs clean, each work 8 to 12 hours clean again.

3. 1. 7 Distribution box

Please clean once a week when cleanness distribution box, please turn off the power supply. Please open the electrical box, with gold will electric cabinet electrical components of dust and yarn crumbs clean. Clean after the completion of the electrical box will pack to return.

3. 2 Refueling

The refueling before, machine must stop running and power off. Please use this company allotted special Oilcan (Oilcan with brush) fuel. Please use the "Klueber" lubricating oil, customers can purchase to the company. Please click below required bunkering

Lubricate part	Lubricant species	Lubricate fashion	Lubricate periods	Manipulator
Carrier rall	Klueber	lightly paint by brush	8-12 hours	knitter
Carriage rall	Klueber	lightly paint by brush	8-12 hours	knitter
Ball screw flange	Klueber	lightly paint by brush	8-12 hours	knitter
ascends each needle feet	Klueber	lightly paint by brush	8-12 hours	knitter
knoch-over-bit	Klueber	lightly paint by brush	8-12 hours	knitter
Chain wheel and chain	Klueber	lightly paint by brush	One month	machinist
Set-up rall	Klueber	lightly paint by brush	One month	machinist
Cutter, slip, gear, rack	Klueber	lightly paint by brush	Three months	machinist
Opening-closing institutions	Klueber	lightly paint by brush	Three months	machinist
Main Shaft	Klueber	lightly paint by brush	One year	machinist
exercise part of carriage	Klueber	lightly paint by brush	One year	machinist

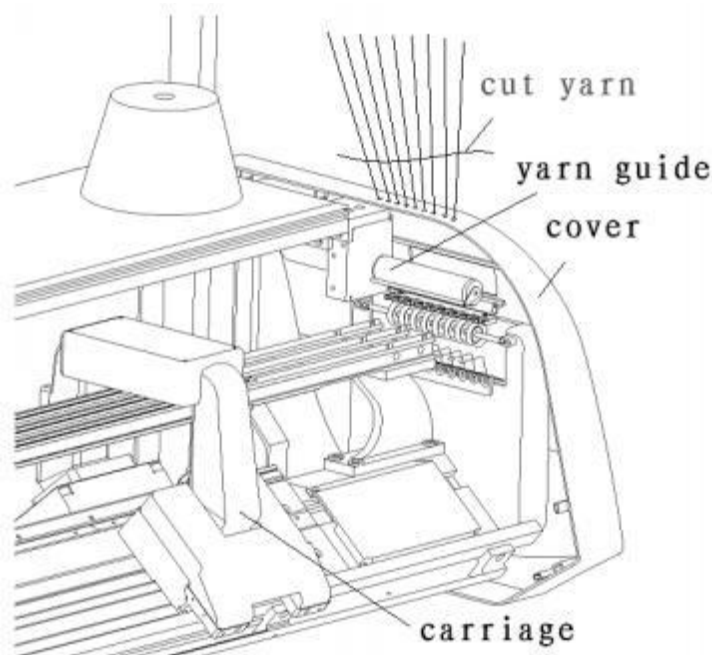
4、Parts replaced

LXC121 series and LXC252 series parts replaced by gluons, LXC121 series for example introduction parts replacement method.

4. 1 Remove carriage

Starting from the Ƴ machine to the right or left of the removed. Remove the carriage when please take the following steps:

- 1、 Shut off the power.
- 2、 Cut side of the yarn.
- 3、 Unplug the lateral antenna and send the yarn machine wires connecting terminals.
- 4、 Dismantling the lateral shield.
- 5、 Tear open next send yarn machine.
- 6、 Loosen the nut, carriage line plug plucked carriage line plug.
- 7、 Loosen the carriage drive plate on the two nuts, will carriage drive plate from carriage diverted.
- 8、 Carefully remove carriage will head toward placed on mountain board. Remove helicopter recommended by two people together to achieve, please be careful not to be moving finger carriage clip tightly.



4. 2 Pack to return carriage

Pack to return carriage when please click "move-out helicopter steps" reverse order of installation. Head pack to return after please check the plug and fixed screw/nut, confirmed only after they again boots.

4. 3 Replace brush

- 1、 Replace brush please take the following steps:
 - 2、 Loosen the brush clamp piece on the two screws and took out the old brush.
- With the new brush, lock brush clamp chip the two screws.

4. 4 Replace needle selection device

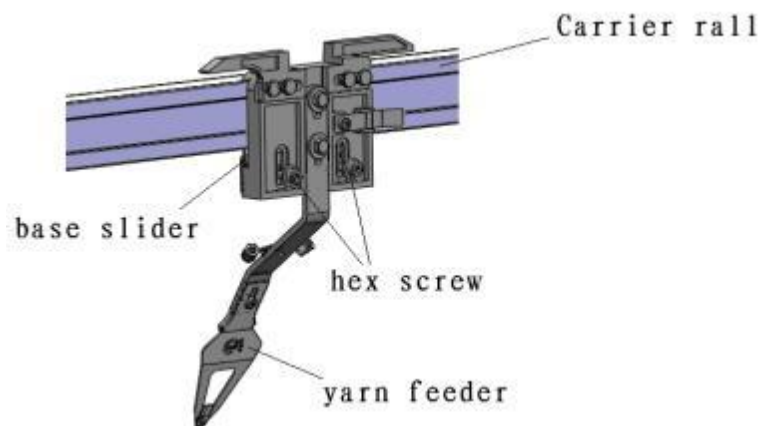
Replace choose needle changer please take the following steps:

- 1、 Dismantling the helicopter shield.
- 2、 Unplug the need to change the needleselection sensor plug.
- 3、 Loosen needleselection is the two screws.
- 4、 Remove selected needle changer.
- 5、 Lock two fixed screw.
- 6、 Insert needleselection device plugs.
- 7、 Cover carriage shield.

4. 5 Replace carrier

Replace yarn mouth seat steps:

- 1、 loose two hex screws on carrier base slider.
- 2、 the next move yarn mouth seat slider, taken down carrier from Carrier Rall.
- 3、 new carrier on Carrier Rall.
- 4、 the slider carrier adjustments to the appropriate location and tighten the screws.
- 5、 move around gauze mouth, check whether installed firmly.



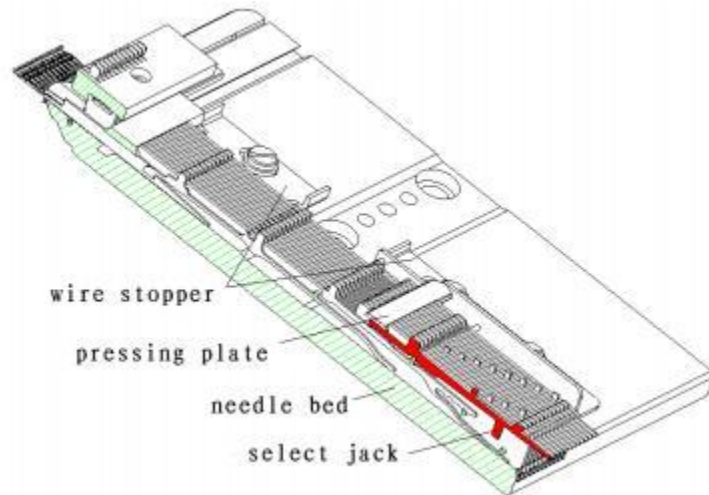
4. 6 Replace parts of needle bed

To be on the safe side, replace the needle bed parts before shut-off the power.

4. 6. 1 Replace select jack

Replace choose sutural steps:

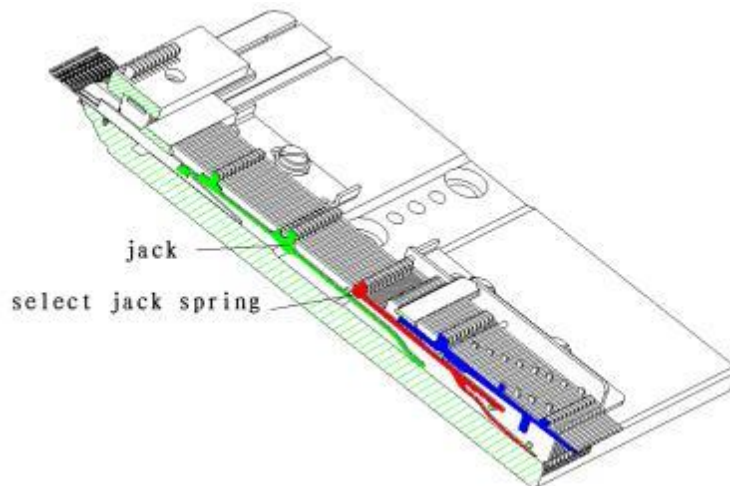
- 1、 Push Wire Stopper to lower limit bits.
- 2、 Push pressing plate.
- 3、 Remove the need to change the choice of the pins.
- 4、 Load new corresponding number of select jack (choose1 # ~ 8#, 8 kinds of specifications).
- 5、 Back choose sutural pressing plate.
- 6、 Push Wire Stopper to upper limit bits.



4. 6. 2 Replace select jack spring

Replace select jack spring steps:

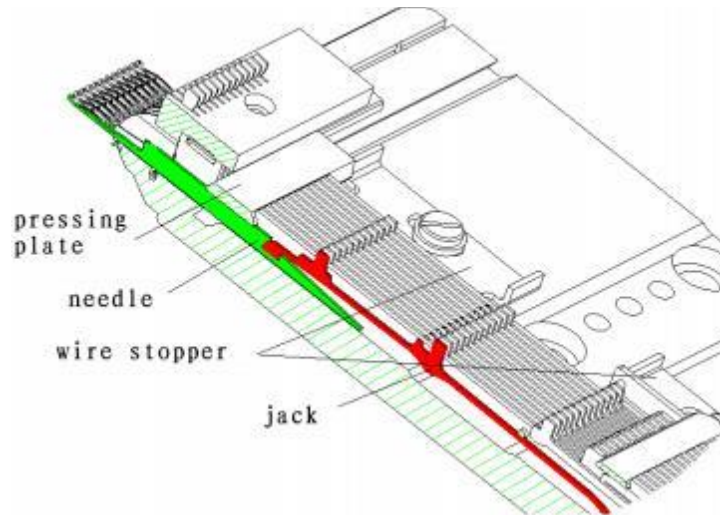
- 1、 Will need to replace the jack and the same select jack spring pushed to the highest level.
- 2、 Use plier nipped select jack spring head on the inclined to pull out spring stitches.
- 3、 Will the new select jack spring inclined lower insert needle trough, press and hold the head at the select jack spring pins down till spring working position.
- 4、 Check pins accurate location of the spring after a long stitches push back to normal position.



4. 6. 3 Replace jack

Replace jack steps:

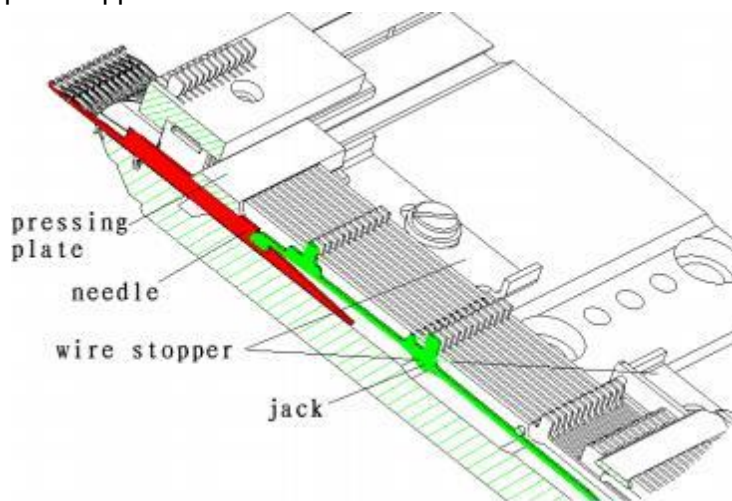
- 1、 Push Wire Stopper to lower limit bits.
- 2、 Push pressing plate.
- 3、 The need to change the jack pushed to the top bits and make it separate with needle.
- 4、 Take jack out.
- 5、 Put the new jack into needle bed and keep together with needle.
- 6、 Jack down till initial position.
- 7 、 Push Wire Stopper to upper limit bits.



4. 6. 4 Replace needle

Replace needle steps:

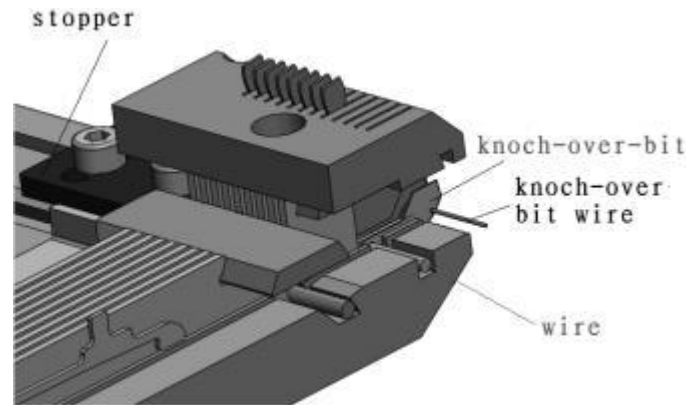
- 1、 Push Wire Stopper to lower limit bits.
- 2、 Push pressing plate.
- 3、 Take out need to replace the needle together with jack pushed to the highest level, needle separate remove.
- 4、 Into new needle and with jack together.
- 5、 Push jack together with needle to the initial position.
- 6、 Back choose sutural pressing plate.
- 7、 Push Wire Stopper to upper limit bits.



4. 6. 5 Replace knock-over-bit

Replace knock-over-bit steps:

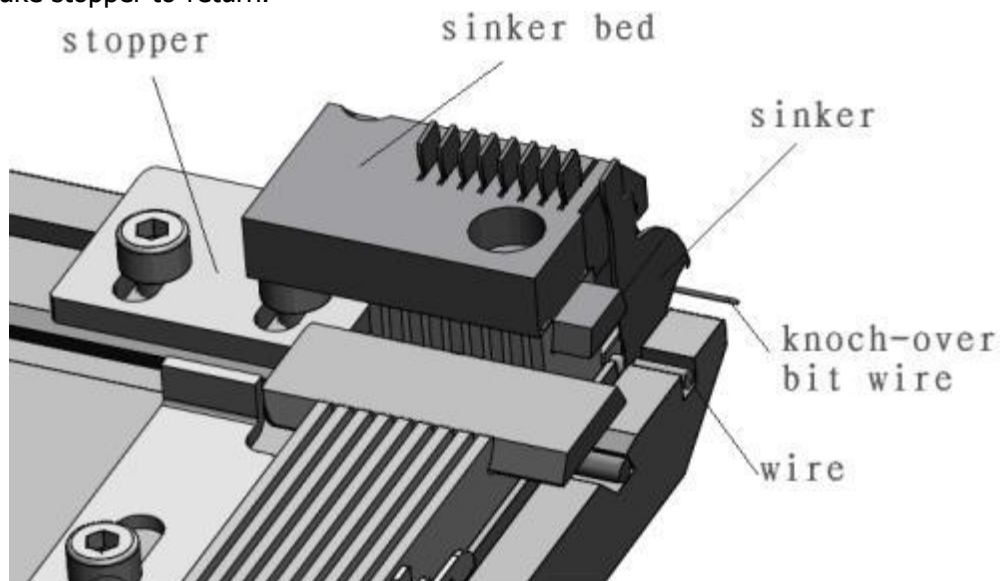
- 1、 Make the stopper of pressing plate both ends loose.
- 2、 Move knock-over-bit wire to stay out of the knock-over-bit place replace.
- 3、 Take out the knock-over-bit need to change.
- 4、 Inserts new knock-over-bit.
- 5、 Make two wire back original position.
- 6、 Make stopper to return.



4. 6. 6 Replace sinker

Replace sinker steps:

- 1、 Make the stopper of pressing plate both ends loose.
- 2、 Move knoch-over-bit wire to stay out of the sinker place replace.
- 3、 Take out sinker need to change.
- 4、 Inserts new sinker.
- 5、 Make two wire back original position.
- 6、 Make stopper to return.



5、 The use, maintenance and troubleshooting methods of Skin roller

5. 1 Structure characteristics:

Skin roller is by stepping motor driver side of the gear case, two axis end connection box side a group of main roller: Lord roll by main pres roller, bracket and pressed on cloth shaft, belt composition: belt tightly bag Lord pres roller, pressed on cloth shaft, allowing to anchor and stent, the main pres roller and stent by belt bag force the influence of friction in friction under the action of forces, anchor mutually close scratching stress, belts in the main pres roller turn's effects brought tension, will fabric compaction and down force.

5. 2 Using and maintenance note:

1、 While using, according to weave organization, set the appropriate placement of speed, pull speed cannot too fast, lest cause lead force is not stable, and accelerate skin surface wear.

2、 When add lubricant for needle bed, don't make any lubricant grease from needle bed mouth to leak into the skin surface.

3、 When using , please check smeary clean face, and often maintain holster surface dry, clean, prevent pollution pattern or make skin surface increases viscous produce tangled yarn.

4、 At any time, remove tangled yarn clearing thrum.

5、 Replacement holster methods:

① First, make prevent rewind board, to insert axial direction to push, make body positioning pin from gear case, except under prevent rewind board.

② Loosen inserted axle gear mass screws, will block block pull up remove plug shaft, remove PiGun combination.










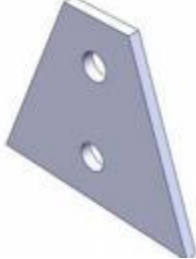
③ Replace be over, in the reverse order leather pack to return.

5. 3 Common faults and eliminating methods



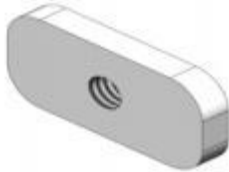

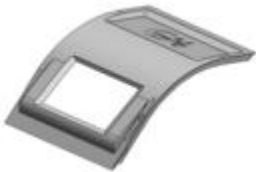








Serial number	common fault	fault reason	elimination method
1	Fabric tilt	Both ends localization screws has failed to make positive , roller deflection when press fit	Adjustment screw roller cloth ends localization axial compression close contact consistent
		Not installed correctly, skin Laura and needle plate is not parallel	Adjust body skin Laura and around needle boards parallel
		Both ends localization screws large clearance, skin Laura swinging Excessive. Pressure cloth shaft or main pres roller deformation	Adjust ends localization screws, remove swinging. Straightening, or replace pressure cloth axis and the Lord pres roller
		Skin surface dirt not dry, skin Laura tangled yarn	Clean holster, remove grease, leather surface besmear evenly talcum powder
		Holster localized wear	Transposition use, replace holster
		Pressure cloth axial local deformation	Straightening, or replace pressure cloth axis
		Leather surface oily serious, leather ageing, tense-lax different	Replacement holster

2	Tangled yarn	Leather surface not clean, leather surface oily serious	Clean leather surface, remove grease
		Leather surface not dry, ageing	Strengthen day-to-day maintenance using talcum powder daub leather surface, replacing old holster
		Holster edge is not smooth	Dressing edge
		Holster there are gaps, remove tangled yarn scratch or cracking when	Replacement holster
		Thrum too long	Edit weaving process, reduce Thrum
3	Yarn breaking	Pull Too fast	Adjust matching speed
4	Fabric curly	One side of pressure cloth axial deformation	Straightening, or replace pressure cloth axis

LXC121SC-12-A0101	LXC121SC-12-A0102	LXC121SC-12-A0103	LXC121SC-12-A0105	LXC121SC-12-A0106
Bracket (R)	Bracket (L)	Cone Stand Mounting Plate (R)	Cone Stand Mounting Plate(L)	Cone Stand Plate
				
LXC121SC-12-A0401	LXC121SC-12-A0501	LXC121SC-12-A0502		LXC121SC-12-A0505
Tenion Swith Assy	Cover On The Right	Cover On The Left		Ceramic Eyelet
				
LXC121SC-12-A0533	LXC121SC-12-A0541	LXC121SC-12-A0542	LXC121SC-12-A0543	LXC121SC-12-A0544
Brake Disk	Adjusting seat (A)	Adjusting seat (B)	Adjusting seat (C)	Tension Spring
				
LXC121SC-12-A0545	LXC121SC-12-A0546	LXC121SC-12-A0547	LXC121SC-12-A0548	LXC121SC-12-A0549
Axle	slider	Contact Spike Holder	Tension arm	Compression Spring
				
LXC121SC-12-A0550	LXC121SC-12-A0551	LXC121SC-12-A0552	LXC121SC-12-A0554	LXC121SC-12-A0555
Contact Spike	Shaft	Retaining Plate	Conduit	Compression Spring
				

LXC121SC-12-A0556	LXC121SC-12-A0559	LXC121SC-12-A0560	LXC121SC-12-A0561	LXC121SC-12-A0562
Washer	Holeder Plate	Yarn Deffector	Holeder(A)	Holeder(B)
				
LXC121SC-12-A0563	LXC121SC-12-A0564	LXC121SC-12-A0565	JL0599-55413	LXC121SC-12-A0601A
Baffle Plate(Low)	Baffle Plate(Up)	Cover	Cermic Eyelet Open	Safety Guarel
				
LXC121SC-12-A0604	LXC121SC-12-A0608	LXC121SC-12-A0612	LXC121SC-12-A0613	LXC121SC-12-A0631
Decorative Sheet	Support Beam	Switch Seat	Sup Plate	Perspex Side Rail(1)
				
LXC121SC-12-A0632	LXC121SC-12-A0633	LXC121SC-12-A0701	LXC121SC-12-A0702	LXC121SC-12-A0704
Perspex Side Rail(2)	Perspex Side Rail(3)	Tension Switch Fixing Arm	Yarn Guide Bar	Cone Stand Plate Pole
				
LXC121SC-12-A0708	LXC121SC-12-A0709	LXC121SC-12-A0711	LXC121SC-12-A0712	LXC121SC-12-A0713
Bracket (L)	Bracket (R)	Yarn Holder Set Plate	Yarn Holder	Triangle
				

LXC121SC-12-A0714	LXC121SC-12-A0801	LXC121SC-12-A0802	LXC121SC-12-A0803	LXC121SC-12-A0804
Plate Spring	Plastic Cover(1)	Plastic Cover(2)	Plastic Cover(3)	Plastic Cover(4)
				
LXC121SC-12-A0805	LXC121SC-12-A0806	LXC121SC-12-A0807	LXC121SC-12-A0810	LXC121SC-12-A1206
Plastic Cover(5)	Sliding Plastic	Handle	Pull-tap	Rotating Plate
				
LXC121SC-12-A1207	LXC121SC-12-A1208	LXC121SC-12-A1209	LXC121SC-12-A1210	LXC121SC-12-A1211
Pulling Plate	Screw	Support Pin	Pull Spring	Cover
				
LXC121SC-12-A1212	LXC121SC-12-A1213	LXC121SC-12-A1214	LXC121SC-12-A1215	LXC121SC-12-A1221
Support Plate(A)	Support Plate(B)	Coupling Shaft(1)	Coupling Shaft(2)	Bearing (L)
				
LXC121SC-12-A1222	LXC121SC-12-A1223	LXC121SC-12-A1251	LXC121SC-12-A1252	LXC121SC-12-A1253
Bearing (R)	Operation Bar	Washer	Fitting Seat	Mouting Plate
				

	LXC121SC-12-A1255	LXC121SC-12-A1405	LXC121SC-12-A1406	LXC121SC-12-A2005
Steel Magnet	Washer	Stud For Pole(1)	Stud For Pole(2)	Display Uint Cover
				
LXC121SC-12-A2018	LXC121SC-12-A2019	LXC121SC-12-A2022		
Moving Plate(Up)	Moving Plate(low)	Touch Pen	Line Of Touch Pen	Cone Stand Disk
				
Ceramic Eyelet	Yarn Guide Bracket	Hook		
				

LXC121SC-12-B0101A	LXC121SC-12-B0103	LXC121SC-12-B0107A	LXC121SC-12-B0117A	LXC121SC-12-B0121
Bed	Adjustable Bolt	Carriage Rail(L)	Carriage Rail(R)	Baffle
				
LXC121SC-12-B0125	LXC121SC-12-B0138	LXC121SC-12-B0140A	LXC121SC-12-B0146	LXC121SC-12-B0147
Sub-Roller Cover	Racking Sliding Plate	Magent Sliding Rail	Pendulum Bar	Screw
				
LXC121SC-12-B0148	LXC121SC-12-B0501	LXC121SC-12-B2101		
Screw	Bed Cover	Oilcan Holder	Gas-Type Fitting	Rubber Seal
				
Oilcan				
				

LXC121SC-12-C0101 Needle Cam Plate	LXC121SC-12-C0102 Selector Cam Plate	LXC121SC-12-C0205 Transfer Guide Cam	LXC121SC-12-C0208 Transfer Receive Cam	LXC121SC-12-C0211 Needle Guide Cam(L)
				
LXC121SC-12-C0212 Needle Guide Cam(R)	LXC121SC-12-C0214 Needle Guide Cam(L)	LXC121SC-12-C0215 Needle Guide Cam(R)	LXC121SC-12-C0221 Fixed Welt Presser	LXC121SC-12-C0231 Needle Guide Cam(1)
				
LXC121SC-12-C0232 Needle Guide Cam(2)	LXC121SC-12-C0233 G. Cam Adjusting Base	LXC121SC-12-C0234 G. Cam Adjusting Screw	LXC121SC-12-C0303 Selector Guide Cam	LXC121SC-12-C0306 Selector Guide Cam
				
LXC121SC-12-C0310 Selector Pressing Cam(L)	LXC121SC-12-C0311 Selector Pressing Cam(R)	LXC121SC-12-C0320 Screw	LXC121SC-12-C0410A Stitch Cam(A)	LXC121SC-12-C0411A Stitch Cam(B)
				
LXC121SC-12-C0410B Stitch Cam(A)	LXC121SC-12-C0411B Stitch Cam(B)	LXC121SC-12-C0410C Stitch Cam(A)	LXC121SC-12-C0411C Stitch Cam(B)	LXC121SC-12-C0410D Stitch Cam(A)
				

LXC121SC-12-C0411D Stitch Cam(B)	LXC121SC-12-C0501 Transfer Raising Cam	LXC121SC-12-C0503 Bridge Cam	LXC121SC-12-C0506 Select Jack Clear Cam(R)	LXC121SC-12-C0507 Select Jack Clear Cam(L)
				
LXC121SC-12-C0508 Selector Raising Cam(R)	LXC121SC-12-C0509 Selector Raising Cam(L)	LXC121SC-12-C0510 Roller	LXC121SC-12-C0511 Pin With Head	LXC121SC-12-C0601 Transfer Cam Set Bracket
				
LXC121SC-12-C0609 Push Spring	LXC121SC-12-C0610 Cam Exchange Lever	LXC121SC-12-C0611 Pin With Head	LXC121SC-12-C0613 Solenoid Fitting Plate(1)	LXC121SC-12-C0617 Plunger Stopper
				
LXC121SC-12-C0619 Select Jack Clear Cam Bracket(1)	LXC121SC-12-C0620 Select Jack Clear Cam Bracket(2)	LXC121SC-12-C0625 Slide Cam Holding Plate(1)	LXC121SC-12-C0627 Selector Raising Cam Bracket(1)	LXC121SC-12-C0628 Selector Raising Cam Bracket(2)
				
LXC121SC-12-C0633 Slide Cam Holding Plate(2)	LXC121SC-12-C0701 Select Jack Presser Bracket	LXC121SC-12-C0704 Welt Presser (R)	LXC121SC-12-C0705 Welt Presser Holding Plate(R)	LXC121SC-12-C0706 Welt Presser Holding Plate(L)
				

LXC121SC-12-C0708	LXC121SC-12-C0711	LXC121SC-12-C0712	LXC121SC-12-C0713	LXC121SC-12-C0715
Welt Presser Moving Link	Kick Spring	Welt Presser Jointing Link	Holding Plate	Kick Spring
				
LXC121SC-12-C0721	LXC121SC-12-C0724	LXC121SC-12-C0725	LXC121SC-12-C0729	LXC121SC-12-C0730
Cam Control lever	Solenoid Fitting Plate(2)	Solenoid Fitting Plate(3)	Welt Presser (L)	Holding Plate
				
LXC121SC-12-C0731	LXC121SC-12-C0801	LXC121SC-12-C0806	LXC121SC-12-C0808	LXC121SC-12-C0809
Prejudicial Shaft	Tuck Presser	Pin Holding Plate	Kick Spring	Solenoid Fitting Plate(4)
				
LXC121SC-12-C0815	LXC121SC-12-C0901	LXC121SC-12-C0902	LXC121SC-12-C0904	LXC121SC-12-C0906
Welt Presser Guide Plate	Stitch Cam Bracket (R)	Stitch Cam Bracket (L)	Pin	Stepped Pin
				
LXC121SC-12-C0912	LXC121SC-12-C0917	LXC121SC-12-C0918	LXC121SC-12-C0920	LXC121SC-12-C0923
Motor Set Plate	Stitch Cam Control Cam (R)	Stitch Cam Control Cam (L)	Switch Fitting Plate	Washer
				

LXC121SC-12-C0924	LXC121SC-12-C0925	LXC121SC-12-C0927	LXC121SC-12-C0928	LXC121SC-12-C0930
Switch Cam Control Cover	Lever	Push Spring	Pin	Pin
				
LXC121SC-12-C1001	LXC121SC-12-C1003	LXC121SC-12-C1021	LXC121SC-12-C1101	LXC121SC-12-C1105
Stitch Cam Dowel	Dowel Fitting Plate	Bearing Pin	Clear Cam Lever	Bearing Pin
				
LXC121SC-12-C1106	LXC121SC-12-C1108	LXC121SC-12-C1110	LXC121SC-12-C1111	LXC121SC-12-C1112
Bar Driving Lever	Bar Driving Lever Bracket	Cover	Cover	Stopper Pin
				
LXC121SC-12-C1113	LXC121SC-12-C1116	LXC121SC-12-C1117	LXC121SC-12-C1121	LXC121SC-12-C1122
Urethane Stopper	Raising Cam Driver Bar	Slide Bar Driving Block	Sponge	Stepped Coaking Pin
				
LXC121SC-12-C1123	LXC121SC-12-C1124	LXC121SC-12-C1125	LXC121SC-12-C1126	LXC121SC-12-C1128
Magnet Shim	Magnet Holder Assy	Magnet	Adjust Block	Selector Reset Cam
				

LXC121SC-12-C1222	LXC121SC-12-C1301	LXC121SC-12-C1303	LXC121SC-12-C1304	LXC121SC-12-C1308
Actuator Box Set Screw	Carriage Cover	Stepped Screw	Washer	Bearing Pin
				
LXC121SC-12-C1309	LXC121SC-12-C1312	LXC121SC-12-C1313	LXC121SC-12-C1318	LXC121SC-12-C1319
Collar	Stepped Screw	Washer	Guide Shoe (R)	Guide Shoe (L)
				
LXC121SC-12-C1335	LXC121SC-12-C1336	LXC121SC-12-C1337	LXC121SC-12-C1338	LXC121SC-12-C1339
Retaining Plate(A)	Retaining Plate(B)	Cam Box Cover(1)	Cam Box Cover(2)	Cam Box Cover(3)
				
LXC121SC-12-C1351	LXC121SC-12-C1352	LXC121SC-12-C1365	LXC121SC-12-C1517	LXC121SC-12-C1518
Felted Wool Baffle	Felted Wool	Stepped Screw	Brush	Brush Holding Plate
				
LXC121SC-12-C1519	LXC121SC-12-C1520	LXC121SC-12-C1701	LXC121SC-12-C1703	LXC121SC-12-C1801
Brush Set Base	Brush Holding Plate	Carriage Gate	Carriage Gate Cover	Torsion Spring(A)
				

LXC121SC-12-C1802	LXC121SC-12-C1803	LXC121SC-12-C1902	LXC121SC-12-C2101	LXC121SC-12-C2102
Torsion Spring(B)	Torsion Spring Screw	Plastic Screw	Sinker Cam	Sinker Cam Block
				
LXC121SC-12-C2103	LXC121SC-12-C2104	LXC121SC-12-C2106	LXC121SC-12-C2108	LXC121SC-12-C2109
Sinker Cam Carrier	Plate	Cam Set Base	Presser Cover	Magnet
				
LXC121SC-12-C2125	LXC121SC-12-C2135		LXC121SG-12-C2138	
Stopper	Detector Pre-assemble	Set Base	Holding Plate	
				










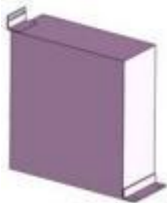





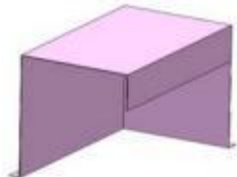
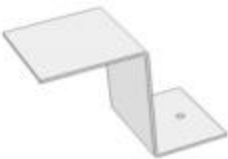




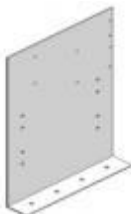
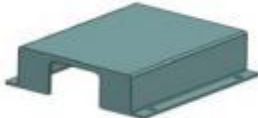

LXC121SC-12-D0101A	LXC121SC-12-D0102A	LXC121SC-12-D0103A	LXC121SC-12-D0104A	LXC121SC-12-D0105
Medium Reduction Shaft	Assistant Plate	Pulley Bracket	Driven Pulley Bracket	Cover
				
LXC121SC-12-D0111	LXC121SC-12-D0201	LXC121SC-12-D0202	LXC121SC-12-D0203	LXC121SC-12-D0204
Stopper	Pulley (1)	Pulley (2)	Pulley (3)	Pulley (4)
				
LXC121SC-12-D0205	LXC121SC-12-D0206	LXC121SC-12-D0207	LXC121SC-12-D0209	LXC121SC-12-D0210
Pulley Shaft	Driver Pulley Shaft	Washer	Big Washer	Holding Washer
				
		LXC121SC-12-D0212	LXC121SC-12-D0302	LXC121SC-12-D0303
Timing Belt (HTD-1060-5M-30)	Timing Belt (HTD-4416-8M-30)	Washer	Belt Presser	Belt Presser Washer
				
LXC121SC-12-D0406	LXC121SC-12-D0408	LXC121SC-12-D0501	LXC121SC-12-D0502	LXC121SC-12-D0503
End Detector	Carriage Jointing Block	Bumper	Bracker(1)	Bracker(2)
				















LXC121SC-12-F0101	LXC121SC-12-F0102	LXC121SC-12-F0103A	LXC121SC-12-F0105	LXC121SC-12-F0106
Frame (R)	Frame (L)	Drive Guide Stay	Pin	Stay (F)
				
LXC121SC-12-F0107	LXC121SC-12-F0108	LXC121SC-12-F3101	LXC121SC-12-F3102	LXC121SC-12-F3103
Stay (B)	Stay (M)	Motor Base	Set-up Needle Driving Cam	Stepped Screw
				
LXC121SC-12-F3104	LXC121SC-12-F3105	LXC121SC-12-F3106	LXC121SC-12-F3108	LXC121SC-12-F3109
Needle Driving Lever	Set-up Needle	Set-up Needle Slider	Set-up Bed Holder (L)	Set-up Bed Holder (R)
				
LXC121SC-12-F3110	LXC121SC-12-F3111	LXC121SC-12-F3112	LXC121SC-12-F3113	LXC121SC-12-F3114
Set-up Slider	Supporter Pressing Plate	Needle Driving Cam	Stepped Coaking Pin	Joint Supporting Plate
				
LXC121SC-12-F3115	LXC121SC-12-F3116	LXC121SC-12-F3117	LXC121SC-12-F3118	LXC121SC-12-F3119
Set-up Bed	Flat Head Screw (M4X4)	Flat Head Screw (M6X8)	Pressing Plate (1)	Pressing Plate (2)
				

LXC121SC-12-F3120	LXC121SC-12-F3122	LXC121SC-12-F3123	LXC121SC-12-F3124	LXC121SC-12-F3125
Block	Set-up Adjusting Screw	Adjusting Stud	Set-up Rail	Elastic Cushion
				
LXC121SC-12-F3126	LXC121SC-12-F3127	LXC121SC-12-F3128	LXC121SC-12-F3129	LXC121SC-12-F3130
Washer	Set-up-rail Bracket	Belt Pressing	Switch Holding Plate	Set-up Rail Holding Plate
				
LXC121SC-12-F3132	LXC121SC-12-F3133	LXC121SC-12-F3134	LXC121SC-12-F3135	
Timing Blet	Pulley Bracket (R)	Pulley Bracket (L)	Pulley Shaft	Pulley (Z30)
				
LXC121SC-12-F3136	LXC121SC-12-F3137	LXC121SC-12-F3138	LXC121SC-12-F3139	LXC121SC-12-F3140
Motor Base	Driving Sprocket (Z16)	Driving Sprocket (Z20)	Flange	Fortified Pole
				
LXC121SC-12-F3141	LXC121SC-12-F3142	LXC121SC-12-F3143	LXC121SC-12-F3144	LXC121SC-12-F3145
Collar	Pulley (Z30)	Shaft Holder Bracket	Holding Plate	Holding Plate (R)
				











LXC121SC-12-F3146	LXC121SC-12-F3147	LXC121SC-12-F3148	LXC121SC-12-F3152	LXC121SC-12-F3153
Plate(R)	Holder Plate(L)	Plate(L)	Bracket (R)	Bracket (L)
				
LXC121SC-12-F3163	LXC121SC-12-F3218	LXC121SC-12-F3219	LXC121SC-12-F3220	LXC121SC-12-F3221
Cover Set Pin	Lever Pin	Lever (R)	Lever (L)	Pin With Head
				
LXC121SC-12-F3222	LXC121SC-12-F3223	LXC121SC-12-F3224	LXC121SC-12-F3225	LXC121SC-12-F3226
Spring	Switch Fitting Plate	Front Panle Block (R)	Front Panle Block (L)	Cover (R)
				
LXC121SC-12-F3227	LXC121SC-12-F3228	LXC121SC-12-F3229	LXC121SC-12-F3230	LXC121SC-12-F3239
Cover (L)	Shaft	Fastener Pin	Spring	Pole (R)
				
LXC121SC-12-F3240	LXC121SC-12-F3241	LXC121SC-12-F3242	LXC121SC-12-F3243	LXC121SC-12-F3245
Pole (L)	Lever Pin	Stepped Screw(M6)	Plate(R)	Plate(L)
				

LXC121SC-12-N0101D	LXC121SC-12-N0110	LXC121SC-12-N0111A	LXC121SC-12-N0112A	LXC121SC-12-N0113
Needle Bed	Wire Stopper(up)	Wire Stopper(R)	Wire Stopper(L)	Stepped Screw
				
LXC121SC-12-N0116	LXC121SC-12-N0117	LXC121SC-12-N013B	LXC121SC-12-N0133	LXC121SC-12-N0135A
Wire Stopper(R)	Wire Stopper(L)	Sinker	Stud For Pole	Knock-over-bit
				
LXC121SC-12-N0136	LXC121SC-12-N0202B	LXC121SC-12-N0204	LXC121SC-12-N0205	LXC121SC-12-N0206
Spacer	Needle Plate	Transfer Needle	Jack	Select Jack Spring
				
LXC121SC-12-N0212	LXC121SC-12-N0214	LXC121SC-12-N0215	LXC121SC-12-N0218	LXC121SC-12-N0221
Wire	Wire	Wire	Wire	Shim
				
LXC121SC-12-N0223A	LXC121SC-12-N0231-38	LXC121SC-12-N0307	LXC121SC-12-N0308	LXC121SC-12-N0309
Sinker Bed	Select Jack	Pressing Plate (1)	Pressing Plate (2)	Pressing Plate (3)
				

LXC121SC-12-P0105	LXC121SC-12-P0105-1	LXC121SC-12-P0106	LXC121SC-12-P0108	LXC121SC-12-P0149
Frame Base	Frame Base	Balance Bolt	Fastener	Intake Facility
				
LXC121SC-12-P0220	LXC121SC-12-P0507	LXC121SC-12-P0510	LXC121SC-12-P0514A	LXC121SC-12-P0885
Intake Facility	Fluorescent Lamp Holder	Cover	Cable Room Assy Groove	Control Cabinet
				
LXC121SC-12-P0886	LXC121SC-12-P0904	LXC121SC-12-P0951	LXC121SC-12-P0953	LXC121SC-12-P0956
Control Cabinet		Fixed Plate	Electron Component Holder	Fixed Plate
				
LXC121SC-12-P0956A	LXC121SC-12-P0987	LXC121SC-12-P0989	LXC121SC-12-P2002	LXC121SC-12-P2003
Fixed Plate	Capacitance Cover	Holder	Holder	Pole Holder
				
LXC121SC-12-P2004	CE2013-0000	LXC121SC-12-P2021	LXC121SC-12-P2401A	LXC121SC-12-P3215
Pole	Lock Catch	Fixed Plate	Terminal Board Cover	Cover Junction Plate(A)
				

LXC121SC-12-P3216	LXC121SC-12-P3217	LXC121SC-12-P3219	LXC121SC-12-P3231	LXC121SC-12-P3232
Cover	Cover Junction Plate(B)	Shut	Plate	Holder
				
LXC121SC-12-P3234	LXC121SC-12-P3236	LXC121SC-12-P3237	LXC121SC-12-P3238	LXC121SC-12-P3239
Accept Fabric Plate	Frame Cover(R)	Frame Cover(L)	Stud For Pole	Dam-board
				
LXC121SC-12-P3240	LXC121SC-12-P3241	LXC121SC-12-P3250	LXC121SC-12-P3251	CD0516-0000
Hexagon Bolt	Holder	Retaining Plate	Retaining Plate	Rubber Plate
				

LXC121SC-12-T0201	LXC121SC-12-T0202	LXC121SC-12-T0203	LXC121SC-12-T0204	LXC121SC-12-T0205
Carrier Control Block	Carrier Catching Pin(R)	Carrier Catching Pin(L)	Push Spring	Pin Stopper
				
LXC121SC-12-T0207	LXC121SC-12-T0210	LXC121SC-12-T0211	LXC121SC-12-T0213	LXC121SC-12-T0217A
Guide Plate	Pin Acting Lever	Actuator Pin	Solenoid Fitting Plate	Block Setting Plate
				
LXC121SC-12-T0219	LXC121SC-12-T0301	LXC121SC-12-T0304	LXC121SC-12-T0306	LXC121SC-12-T0307
Front Stopped	Carrier Rall Bracket	Carrier Rall	Stopper (R)	Stopper (L)
				
LXC121SC-12-T0324	LXC121SC-12-T0325	LXC121SC-12-T0330	LXC121SC-12-T0331	LXC121SC-12-T0401
Fitting Plate	Screw	Carrier Setting Plate(A)	Carrier Setting Plate(B)	Carrier
				
LXC121SC-12-T0407	LXC121SC-12-T0408	LXC121SC-12-T0409	LXC121SC-12-T0410	LXC121SC-12-T0415
Push Spring	Yarn Guide Holder (1)	Yarn Guide Holder (2)	Yarn Guide Holder (3)	Yarn Feeder
				



Eyelet Holder	Ceramic Eyelet	Spring Lamination(1)	Spring Lamination(2)	Ceramic Eyelet Seat (一)
				
Ceramic Eyelet Seat (二)	Stopper Stator	Check Block	Slide Block	Stud For Pole
				
LXC252SC-12-T0602				
Wire Holder				
				
















LXC121SC-12-H3401	LXC121SC-12-H3402	LXC121SC-12-H3403	LXC121SC-12-H3404	LXC121SC-12-H3405
Motor Base	Gripper Gear	Idle Gear Pin	Idle Gear Assy	Slider Cover
				
LXC121SC-12-H3406	LXC121SC-12-H3407	LXC121SC-12-H3408	LXC121SC-12-H3409	LXC121SC-12-H3410
Gear Cover	Driven Gear	Switch Working Cam	Yarn Gripper Cover	Gripper Sliding Base
				
LXC121SC-12-H3411	LXC121SC-12-H3412	LXC121SC-12-H3413	LXC121SC-12-H3414	LXC121SC-12-H3415
Gripper Stopped Pawl	Screw	Roller	Caulking Pin	Yarn Gripper Slider(A)
				
LXC121SC-12-H3416	LXC121SC-12-H3417	LXC121SC-12-H3418	LXC121SC-12-H3419	LXC121SC-12-H3420
Screw	Gripper Stop Stud	Screw	Push Spring	Yarn Gripper Slider(B)
				
LXC121SC-12-H3421	LXC121SC-12-H3422	LXC121SC-12-H3423	LXC121SC-12-H3424	LXC121SC-12-H3425
Pull Spring	Yarn Gripper(A)	Yarn Gripper(B)	Screw	Yarn Gripper Link
				

LXC121SC-12-H3426	LXC121SC-12-H3427	LXC121SC-12-H3428	LXC121SC-12-H3429	LXC121SC-12-H3430
Stepped Screw	Caulking Pin	Caulking Pin	Slider Holder	Slider Holder
				
LXC121SC-12-H3431	LXC121SC-12-H3432	LXC121SC-12-H3433	LXC121SC-12-H3435	LXC121SC-12-H3437
Hanger	Pull Spring	Slider Gear Set(A)	Slider Gear Set(B)	Yarn Gripper(C)
				
LXC121SC-12-H3438	LXC121SC-12-H3439	LXC121SC-12-H3440	LXC121SC-12-H3441	LXC121SC-12-H3442
Dowel	Yarn Cutter Slider	Yarn Cutter	Screw	Screw
				
LXC121SC-12-H3443	LXC121SC-12-H3444	LXC121SC-12-H3445	LXC121SC-12-H3446	LXC121SC-12-H3447
Washer	Push Spring	Cutter Spacer	Yarn Cutter Link(A)	Pin
				
LXC121SC-12-H3448	LXC121SC-12-H3449	LXC121SC-12-H3450	LXC121SC-12-H3451	LXC121SC-12-H3452
Yarn Cutter Link(B)	Yarn Guide	Screw	Cutter Slider Pressing Plate	Yarn Cutter Fixing Block
				

LXC121SC-12-H1101A	LXC121SC-12-H1102A	LXC121SC-12-H1103A	LXC121SC-12-H1104A	LXC121SC-12-H1105A
Gearboxcasing	Gearboxcasing Cover	Driving Gear	Transmission Gear	Ring Gear
				
LXC121SC-12-H1106A	LXC121SC-12-H1107	LXC121SC-12-H1108A	LXC121SC-12-H1109	LXC121SC-12-H1110A
Side Stile	Adjusting Pin	Chain Wheel (一)	Motor Plate	Inserted Link Bracket
				
LXC121SC-12-H1111A	LXC121SC-12-H1112	LXC121SC-12-H1113A	LXC121SC-12-H1115A	LXC121SC-12-H1117A
Inserted Link	Prevent Back Roll Plate	Spile	Microswitch Set (A)	Dam-board (L)
				
LXC121SC-12-H1118	LXC121SC-12-H1119A	LXC121SC-12-H1121A	LXC121SC-12-H1122A	LXC121SC-12-H1123
Dam-board (R)	Roller	Nylon Support	PA Bushes(L)	Prevent Back Roll Plate
				
LXC121SC-12-H1124	LXC121SC-12-H1125	LXC121SC-12-H1126A	LXC121SC-12-H1127	LXC121SC-12-H1128
Chain Wheel (二)	Support Pin	Small Shaft	Guide Sleeve	Guide Pillar
				

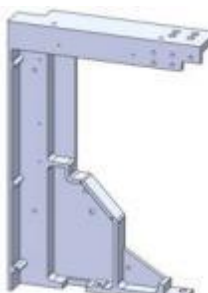
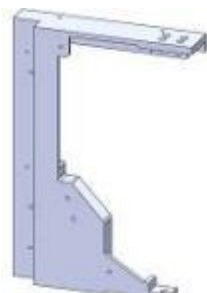






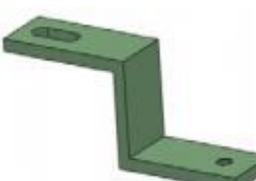


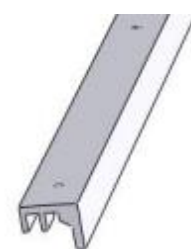













LXC121SC-12-H1129	LXC121SC-12-H1132A	LXC121SC-12-H1134A	LXC121SC-12-H1135A	LXC121SC-12-H1136
Catch	Holder	Pull Spring	Yarn-guided	Sensor Holder
				
LXC121SC-12-H1138	LXC121SC-12-H1139	LXC121SC-12-H1140	LXC121SC-12-H1141	LXC121SC-12-H1147A
Induction Block	Spring	Leather Sheath	Leather Sheath	Induction Plate
				
LXC121SC-12-H1148	LXC121SC-12-H1151	LXC121SC-12-H1152	LXC121SC-12-H1156B	
PA Bushes	Hexagon Bolt	Short Hexagon Bolt	Shelf	
				
GB/T1243				
Chain	Driver	Motor	Sensor	Microswitch
				

LXC121SC-12-H2101	LXC121SC-12-H2201	LXC121SC-12-H2103	LXC121SC-12-H2104	LXC121SC-12-H2106
Yarn Feeder Bracket (R)	Yarn Feeder Bracket (L)	Connection Plate	Rubber Plate	Cover
				
LXC121SC-12-H2108	LXC121SC-12-H2109	LXC121SC-12-H2111	LXC121SC-12-H2112	LXC121SC-12-H2120
Washer	Shell Cover	Yarn Guide Roller	Shaft	Cordroller
				
LXC121SC-12-H2121	LXC121SC-12-H2122	LXC121SC-12-H2123	LXC121SC-12-H2124	51K40A-BF
Pulley	Pulley Axle	Pulley	O-ring Belt	Motor
				

Power Supply(S-50-12-12V)	Power Supply(T-50B)	Resistance	Electrolytic Capacitor	Rectifier Bridge
				
Transformer	Activate Button	Terminal Board	Electric Power Board	Power Supply
				
Racking Servo Motor	Racking Driver	Main Servo Motor	Main Driver	Stop Button
				
Set-up Motor		Motor		Inductor
				
Sensor		Motor	Infrared Switch	Infrared Switch
				









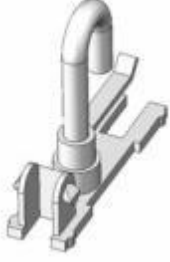
Microswitch	Microswitch	Microswitch	Resistance	limited Inductor
				
Hall Element	Optoelectronic Switch	Set-up Control Board	Signal Acquisition Board	Short Circuit Plate
				
CE0441-0000	HE3001-0000	HE3002-0000	CE0438-0000	HE3003-0000
wire (red, 2.5mm)		wire (green, 2.5mm)	wire (red, 1.5mm)	wire (Blue, 1.5mm)
				
CE0434-0000	CE0435-0000	CA0304-0048	CE0163-0000	Terminal Board
Double Wired Conductor (0.75mm)	Quad (0.75mm)	Caution Light	Fluorescent (T5 21W)	
				
Selector Composed	Transfer Electromagnet	Electromagnet	Electromagnet	Yam Carrier Electromagnet
				

Open Terminal	Faucet Terminal	Universal Selector	Electric Wire	Main Control Unit
				
Set-up Board	Cabinetswitch Board	LCD	USB	Head Stock
				
Base Board	Prolate Base Board	Selecting Board	step-by-step Board	Version System
				
LCD Cable	Head Stock Holder			
				

LXC252SC-12-A0101	LXC252SC-12-A0102	LXC252SC-12-A0103	LXC252SC-12-A0105	LXC252SC-12-A0106
Bracket (R)	Bracket (L)	Cone Stand Mounting Plate (R)	Cone Stand Mounting Plate(L)	Cone Stand Plate
				
LXC252SC-12-A0401	LXC252SC-12-A0601	LXC252SC-12-A0602	LXC252SC-12-A0603	LXC252SC-12-A0604
Tenion Swith Assy	Safety Guarel (1)	Safety Guarel (2)	Safety Guarel Holder	Decorative Sheet
				
LXC252SC-12-A0608	LXC252SC-12-A0631	LXC252SC-12-A0632	LXC252SC-12-A0633	LXC252SC-12-A0701
Support Beam	Perspex Side Rail(1)	Perspex Side Rail(2)	Perspex Side Rail(3)	Tension Switch Fixing Arm
				
LXC252SC-12-A0702	LXC252SC-12-A0703	LXC252SC-12-A0704	LXC252SC-12-A0708	LXC252SC-12-A0709
Yarn Guide Bar	Link	Cone Stand Plate Pole	Bracket (L)	Bracket (R)
				
LXC252SC-12-A0801	LXC252SC-12-A0802	LXC252SC-12-A0803	LXC252SC-12-A0804	LXC252SC-12-A0805
Plastic Cover(1)	Plastic Cover(2)	Plastic Cover(3)	Plastic Cover(4)	Plastic Cover(5)
				

LXC252SC-12-A0901	LXC252SC-12-A0902	LXC252SC-12-A1221	LXC252SC-12-A1222	LXC252SC-12-A1223
Stud For Pole(A)	Stud For Pole(B)	Bearing (L)	Bearing (R)	Operation Bar
				
LXC121SC-12-A0501	LXC121SC-12-A0502	LXC121SC-12-A0505	LXC121SC-12-A0533	LXC121SC-12-A0541
Cover On The Right	Cover On The Left	Ceramic Eyelet	Brake Disk	Adjusting seat (A)
				
LXC121SC-12-A0542	LXC121SC-12-A0543	LXC121SC-12-A0544	LXC121SC-12-A0545	LXC121SC-12-A0546
Adjusting seat (B)	Adjusting seat (C)	Tension Spring	Axle	slider
				
LXC121SC-12-A0547	LXC121SC-12-A0548	LXC121SC-12-A0549	LXC121SC-12-A0550	LXC121SC-12-A0551
Contact Spike Holder	Side Tension Side	Compression Spring	Contact Spike	Shaft
				
LXC121SC-12-A0552	LXC121SC-12-A0554	LXC121SC-12-A0555	LXC121SC-12-A0556	LXC121SC-12-A0559
Retaining Plate	Conduit	Compression Spring	Washer	Holder Plate
				

LXC121SC-12-A0560	LXC121SC-12-A0561	LXC121SC-12-A0562	LXC121SC-12-A0563	LXC121SC-12-A0564
Yarn Deflector	Holeder (A)	Holeder (B)	Baffle Plate (Low)	Baffle Plate (Up)
				
LXC121SC-12-A0565	JL0599-55413	LXC121SC-12-A0612	LXC121SC-12-A0613	LXC121SC-12-A0704
Cover	Cermic Eyelet Open	Switch Seat	Sup Plate	Cone Stand Plate Pole
				
LXC121SC-12-A0711	LXC121SC-12-A0712	LXC121SC-12-A0713	LXC121SC-12-A0714	LXC121SC-12-A0806
Yarn Holder Set Plate	Yarn Holder	Triangle	Plate Spring	Plastic Cover (5)
				
LXC121SC-12-A0807	LXC121SC-12-A0810	LXC121SC-12-A1206	LXC121SC-12-A1207	LXC121SC-12-A1208
Handle	Pull-tap	Rotating Plate	Pulling Plate	Screw
				
LXC121SC-12-A1209	LXC121SC-12-A1210	LXC121SC-12-A1211	LXC121SC-12-A1212	LXC121SC-12-A1213
Support Pin	Pull Spring	支板护盖	Support Plate (A)	Support Plate (B)
				

LXC121SC-12-A1214	LXC121SC-12-A1215	LXC121SC-12-A1251	LXC121SC-12-A1252	LXC121SC-12-A1253
Coupling Shaft(1)	Coupling Shaft(2)	Bearing (L)	Fitting Seat	Mouting Plate
				
LXC121SC-12-A1255	LXC121SC-12-A1405	LXC121SC-12-A1406	LXC121SC-12-A2005	LXC121SC-12-A2018
Washer	Stud For Pole(1)	Stud For Pole(2)	Display Uint Cover	Moving Plate(Up)
				
LXC121SC-12-A2019	LXC121SC-12-A2022	QE2023-0000	CA0205-0000	CA0230-0000
Moving Plate(low)	Touch Pen	Line Of Touch Pen	Cone Stand Disk	Yarn Guide Bracket
				
CA0231-0000				
Hook				
				

LXC252SC-12-B0101	LXC252SC-12-B0103	LXC252SC-12-B0107	LXC252SC-12-B0117	LXC252SC-12-B0140
Bed	Adjustable Bolt	Carriage Rail(L)	Carriage Rail(R)	Magent Sliding Rail
				
LXC252SC-12-B0501	LXC252SC-12-B0503	LXC252SC-12-B0504	LXC252SC-12-B0505	LXC121SC-12-B0121
Bed Cover	Baffle	Bracket	Brush	Baffle
				
LXC121SC-12-B0146	LXC121SC-12-B0147	LXC121SC-12-B0148	CB0224-0000	CB0250-0000
Pendulum Bar	Pendulum Bar	Screw	Gas-Type Fitting	Rubber Seal
				
CB0251-0000				
Oilcan				
				

LXC252SC-12-C0101	LXC252SC-12-C0102	LXC252SC-12-C0211	LXC252SC-12-C0212	LXC252SC-12-C0213
Needle Cam Plate	Selector Cam Plate	Needle Guide Cam(L)	Needle Guide Cam(R)	Needle Guide Cam(M)
				
LXC252SC-12-C0214	LXC252SC-12-C0215	LXC252SC-12-C0216	LXC252SC-12-C0217	LXC252SC-12-C0301
Needle Guide Cam(L)	Needle Guide Cam(R)	Needle Guide Cam(M)	Needle Guide Cam(M)	Selector Guide Cam(1)
				
LXC252SC-12-C0302	LXC252SC-12-C0303	LXC252SC-12-C0304	LXC252SC-12-C0305	LXC252SC-12-C0306
Selector Guide Cam(2)	Selector Guide Cam(3L)	Selector Guide Cam(3R)	Selector Guide Cam(4)	Selector Guide Cam(5L)
				
LXC252SC-12-C0307	LXC252SC-12-C0501	LXC252SC-12-C0621	LXC252SC-12-C0622	LXC252SC-12-C0627
Selector Guide Cam(5R)	Transfer Raising Cam	Select Jack Clear Cam Bracket(3)	Select Jack Clear Cam Bracket(4)	Select Jack Clear Cam Bracket(1)
				
LXC252SC-12-C0628	LXC252SC-12-C0629	LXC252SC-12-C0630	LXC252SC-12-C0633	LXC252SC-12-C0728
Select Jack Clear Cam Bracket(2)	Select Jack Clear Cam Bracket(3)	Select Jack Clear Cam Bracket(4)	Slide Cam Holding Plate(2)	Sensor Set
				

LXC252SC-12-C1101	LXC252SC-12-C1116	LXC252SC-12-C1128	LXC252SC-12-C1131	LXC252SC-12-C1132
Clear Cam Lever	Raising Cam Driver Bar	Selector Reset Cam	Bearing Pin	Pin
				
LXC252SC-12-C1301	LXC252SC-12-C1337	LXC252SC-12-C1338	LXC252SC-12-C1339	LXC252SC-12-C1340
Carriage Cover	Cam Box Cover(1)	Cam Box Cover(2)	Cam Box Cover(3)	Retaining Plate(A)
				
LXC252SC-12-C1341	LXC252SC-12-C1355	LXC252SC-12-C1356	LXC252SC-12-C1357	LXC252SC-12-C1701
Retaining Plate(A)	Cover	Shaft Holder	Shaft	Carriage Gate
				
LXC252SC-12-C1703	LXC252SC-12-C1801	LXC252SC-12-C1802	LXC252SC-12-C2101	LXC252SC-12-C2102
Carriage Gate Cover	Torsion Spring(A)	Torsion Spring(B)	Sinker Cam	Sinker Cam Block
				
LXC252SC-12-C2103	LXC252SC-12-C2106	LXC252SC-12-C2108	LXC252SC-12-C2110	LXC252SC-12-C2111
Sinker Cam Carrier	Cam Set Base	Presser Cover	Ring Plate	Motor Plate
				

LXC252SC-12-C2112	LXC252SC-12-C2113	LXC252SC-12-C2116	LXC252SC-12-C2118	
Sensor Set Plate	Transmission Gear SET	Transmission Gear	Driving Gear	
				
LXC121SC-12-C0205	LXC121SC-12-C0208	LXC121SC-12-C0221	LXC121SC-12-C0231	LXC121SC-12-C0232
Transfer Guide Cam	Transfer Receive Cam	Fixed Welt Presser	Needle Guide Cam(1)	Needle Guide Cam(2)
				
LXC121SC-12-C0233	LXC121SC-12-C0234	LXC121SC-12-C0310	LXC121SC-12-C0311	LXC121SC-12-C0320
G. Cam Adjusting Base	G. Cam Adjusting Screw	Selector Pressing Cam(L)	Selector Pressing Cam(R)	Screw
				
LXC121SC-12-C0410A	LXC121SC-12-C0410A	LXC121SC-12-C0410B	LXC121SC-12-C0411B	LXC121SC-12-C0411C
Stitch Cam(A)	Stitch Cam(B)	Stitch Cam(A)	Stitch Cam(B)	Stitch Cam(A)
				
LXC121SC-12-C0411C	LXC121SC-12-C0503	LXC121SC-12-C0506	LXC121SC-12-C0507	LXC121SC-12-C0508
Stitch Cam(B)	Bridge Cam	Select Jack Clear Cam(R)	Select Jack Clear Cam(L)	Selector Raising Cam(R)
				

LXC121SC-12-C0509	LXC121SC-12-C0510	LXC121SC-12-C0511	LXC121SC-12-C0601	LXC121SC-12-C0609
Selector Raising Cam(L)	Roller	Pin With Head	Transfer Cam Set Bracket	Push Spring
				
LXC121SC-12-C0610	LXC121SC-12-C0611	LXC121SC-12-C0613	LXC121SC-12-C0617	LXC121SC-12-C0619
Cam Exchange Lever	Pin With Head	Solenoid Fitting Plate(1)	Plunger Stopper	Select Jack Clear Cam Bracket(1)
				
LXC121SC-12-C0620	LXC121SC-12-C0625	LXC121SC-12-C0701	LXC121SC-12-C0704	LXC121SC-12-C0705
Select Jack Clear Cam Bracket(2)	Slide Cam Holding Plate(1)	Select Jack Presser Bracket	Welt Presser (R)	Welt Presser Holding Plate(R)
				
LXC121SC-12-C0706	LXC121SC-12-C0708	LXC121SC-12-C0711	LXC121SC-12-C0712	LXC121SC-12-C0713
Welt Presser Holding Plate(L)	Welt Presser Moving Link	Kick Spring	Welt Presser Jointing Link	Holding Plate
				
LXC121SC-12-C0715	LXC121SC-12-C00721	LXC121SC-12-C0724	LXC121SC-12-C0725	LXC121SC-12-C0729
Kick Spring	Cam Control lever	Solenoid Fitting Plate(2)	Solenoid Fitting Plate(3)	Welt Presser (L)
				

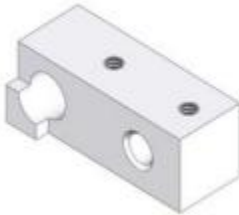

LXC121SC-12-C0730	LXC121SC-12-C0731	LXC121SC-12-C0801	LXC121SC-12-C0806	LXC121SC-12-C0808
Holding Plate	Prejudicial Shaft	Tuck Presser	Pin Holding Plate	Kick Spring
				
LXC121SC-12-C0809	LXC121SC-12-C0815	LXC121SC-12-C0901	LXC121SC-12-C0902	LXC121SC-12-C0904
Solenoid Fitting Plate(4)	Welt Presser Guide Plate	Stitch Cam Bracket (R)	Stitch Cam Bracket (L)	Pin
				
LXC121SC-12-C0906	LXC121SC-12-C0912	LXC121SC-12-C0917	LXC121SC-12-C0918	LXC121SC-12-C0920
Stepped Pin	Motor Set Plate	Stitch Cam Control Cam (R)	Stitch Cam Control Cam (L)	Switch Fitting Plate
				
LXC121SC-12-C0923	LXC121SC-12-C0924	LXC121SC-12-C0925	LXC121SC-12-C0927	LXC121SC-12-C0928
Washer	Switch Cam Control Cover	Lever	Push Spring	Pin
				
LXC121SC-12-C0930	LXC121SC-12-C1001	LXC121SC-12-C1003	LXC121SC-12-C1021	LXC121SC-12-C1105
Pin	Stitch Cam Dowel	Dowel Fitting Plate	Bearing Pin	Bearing Pin
				













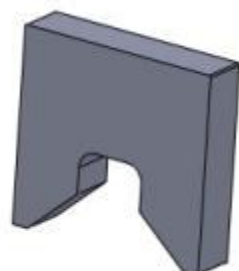


LXC121SC-12-C1106	LXC121SC-12-C1108	LXC121SC-12-C1110	LXC121SC-12-C1111	LXC121SC-12-C1112
Bar Driving Lever	Bar Driving Lever Bracket	Cover	Cover	Stopper Pin
				
LXC121SC-12-C1113	LXC121SC-12-C1117	LXC121SC-12-C1121	LXC121SC-12-C1122	LXC121SC-12-C1123
Urethane Stopper	Slide Bar Driving Block	Sponge	Stepped Coaking Pin	Magnet Shim
				
LXC121SC-12-C1124	LXC121SC-12-C1125	LXC121SC-12-C1126	LXC121SC-12-C1222	LXC121SC-12-C1303
Magnet Holder Assy	Magnet	Adjust Block	Actuator Box Set Screw	Stepped Screw
				
LXC121SC-12-C1304	LXC121SC-12-C1308	LXC121SC-12-C1309	LXC121SC-12-C1312	LXC121SC-12-C1313
Washer	Bearing Pin	Collar	Stepped Screw	Washer
				
LXC121SC-12-C1318	LXC121SC-12-C1319	LXC121SC-12-C1351	LXC121SC-12-C1352	LXC121SC-12-C1365
Guide Shoe (R)	Guide Shoe (L)	Felted Wool Baffle	Felted Wool	Stepped Screw
				

LXC252SC-12-D0101	LXC252SC-12-D0102	LXC252SC-12-D0135	LXC252SC-12-D0140	LXC252SC-12-D0141
Medium Reduction Shaft	Assistant Plate	Pulley(二)	Bush	Cover
				
LXC252SC-12-D0142	LXC252SC-12-D0201	LXC252SC-12-D0205	LXC252SC-12-D0209	LXC252SC-12-D0211
Assistant Plate	Pulley Bracket	Pulley	Pulley	Shaft
				
LXC252SC-12-D0212	LXC252SC-12-D0214	LXC252SC-12-D0215	LXC252SC-12-D0216	LXC252SC-12-D0217
Washer	微动开关座(右)	Bracker	Spring	Bumper Shaft
				
LXC252SC-12-D0219	LXC252SC-12-D0222	LXC252SC-12-D0301	LXC252SC-12-D0305	LXC252SC-12-D0309
Bumper	Washer	Driven Pulley Bracket	Pulley	Shaft
				
LXC252SC-12-D0318	LXC252SC-12-D0327	LXC252SC-12-D0401	LXC252SC-12-D0402	LXC252SC-12-D0406
Swith Set Base	Sensor Holder(L)	Belt Presser (A)	Belt Presser (B)	End Detector
				







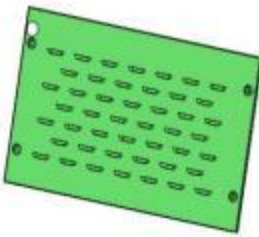
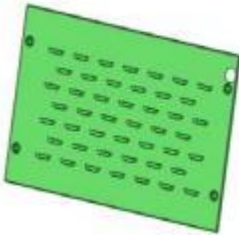


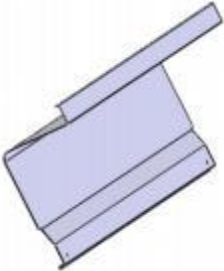

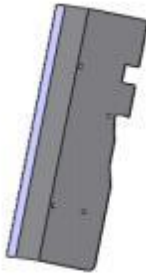
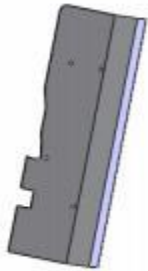
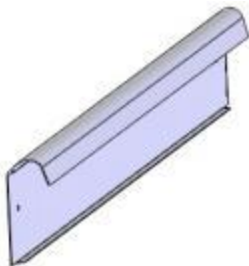






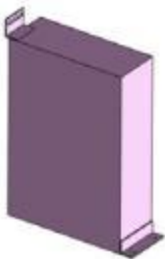


LXC252SC-12-F0101	LXC252SC-12-F0102	LXC252SC-12-F0103	LXC252SC-12-F0105	LXC252SC-12-F0106
Frame (R)	Frame (L)	Drive Guide Stay	Pin	Stay (F)
				
LXC252SC-12-F0107	LXC252SC-12-F3101	LXC252SC-12-F3108	LXC252SC-12-F3109	LXC252SC-12-F3112
Stay (B)	Motor Base	Set-up Bed Holder (L)	Set-up Bed Holder (R)	Needle Driving Cam
				
LXC252SC-12-F3115	QF3118-0052	QF3119-0052	LXC252SC-12-F3120	LXC252SC-12-F3121
Set-up Bed	Pressing Plate(1)	Pressing Plate(2)	Block (R)	Block (L)
				
LXC252SC-12-F3127A	LXC252SC-12-F3127B	LXC252SC-12-F3139	LXC252SC-12-F3140	LXC252SC-12-F3144
Set-up-rail Bracket	Set-up-rail Bracket	Flange	Fortified Pole	Holding Plate
				
LXC252SC-12-F3152	LXC252SC-12-F3218	LXC252SC-12-F3226	LXC252SC-12-F3227	LXC252SC-12-F3228
Bracket (R)	Lever Pin	Cover (R)	Cover (L)	Shaft
				














LXC252SC-12-F3232	LXC252SC-12-F3233	LXC252SC-12-F3243	LXC252SC-12-F3245	LXC252SC-12-F3246
Holding Plate(R)	Holding Plate(L)	Plate(R)	Plate(L)	Press Block
				
LXC252SC-12-F3301	LXC252SC-12-F3397	LXC252SC-12-F3398	LXC121SC-12-F3102	LXC121SC-12-F3103
Set-up Shaft	Set-up Bed Attaching Plate	Set-up Bed Attaching Plate	Set-up Needle Driving Cam	Stepped Screw
				
LXC121SC-12-F3104	LXC121SC-12-F3105	LXC121SC-12-F3106	LXC121SC-12-F3110	LXC121SC-12-F3111
Needle Driving Lever	Set-up Needle	Set-up Needle Slider	Set-up Slider	Supporter Pressing Plate
				
LXC121SC-12-F3113	LXC121SC-12-F3114	LXC121SC-12-F3116	LXC121SC-12-F3117	LXC121SC-12-F3122
Stepped Coaking Pin	Joint Supporting Plate	Flat Head Screw(M4X4)	Flat Head Screw(M6X8)	Set-up Adjusting Screw
				
LXC121SC-12-F3123	LXC121SC-12-F3124	LXC121SC-12-F3125	LXC121SC-12-F3126	LXC121SC-12-F3128
Adjusting Stud	Set-up Rall	Elastic Cushion	Washer	Belt Pressing
				

LXC121SC-12-F3129	LXC121SC-12-F3132	LXC121SC-12-F3133	LXC121SC-12-F3134	LXC121SC-12-F3135
Switch Hodling Plate	Pulley Bracket (R)	Pulley Bracket (L)	Pulley Shaft	Pulley (Z30)
				
LXC121SC-12-F3136	LXC121SC-12-F3137	LXC121SC-12-F3138	LXC121SC-12-F3141	LXC121SC-12-F3142
Motor Base	Driving Sprocket (Z16)	Driving Sprocket (Z20)	Collar	Pulley (Z30)
				
LXC121SC-12-F3143	LXC121SC-12-F3153	LXC121SC-12-F3219	LXC121SC-12-F3220	LXC121SC-12-F3221
Shaft Holder Bracket	Bracket (L)	Lever (R)	Lever (L)	Pin With Head
				
LXC121SC-12-F3222	LXC121SC-12-F3223	LXC121SC-12-F3224	LXC121SC-12-F3225	LXC121SC-12-F3229
Spring	Switch Fitting Plate	Front Panle Block (R)	Front Panle Block (L)	Fastener Pin
				
LXC121SC-12-F3230	LXC121SC-12-F3239	LXC121SC-12-F3240	LXC121SC-12-F3241	LXC121SC-12-F3242
Spring	Pole (R)	Pole (L)	Lever Pin	Stepped Screw (M6)
				


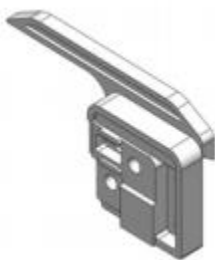














LXC252SC-12-K2103	LXC252SC-12-K2110	LXC252SC-12-K9011	LXC121SC-12-K0310	LXC121SC-12-K0320
Packaging Bag	Holder(Packaging)	LXC-252SC	Extractiong Hook	Working Hook
				
LXC121SC-12-K0501	LXC121SC-12-K0502	LXC121SC-12-K0503	LXC121SC-12-K0504	LXC121SC-12-K0505
Electric Caution	Yarn Feeder Caution	Cover Caution	Set-up Caution	Earthing Caution
				
LXC121SC-12-K0506	LXC121SC-12-K2105	LXC121SC-12-K2106	LXC121SC-12-K9010	LXC121SC-12-K9012
Mains Input Sign	Holder(Packaging)	Holder(Packaging)	Nameplate	Trademark
				

LXC131SC-12-N0101B	LXC252SC-12-N0223	LXC252SC-12-N0212	LXC252SC-12-N0214	LXC252SC-12-N0215
Needle Bed	Sinker Bed	Wire	Wire	Wire
				
LXC252SC-12-N0218	LXC252SC-12-N0307	LXC252SC-12-N0308	LXC252SC-12-N0309	LXC252SC-12-N0310
Wire	Pressing Plate (1)	Pressing Plate (2)	Pressing Plate (3)	Pressing Plate (4)
				
LXC121SC-12-N0110	LXC121SC-12-N0111A	LXC121SC-12-N0112A	LXC121SC-12-N0113	LXC121SC-12-N0116
Wire Stopper(up)	Wire Stopper(R)	Wire Stopper(L)	Stepped Screw	Wire Stopper(R)
				
LXC121SC-12-N0117	LXC121SC-12-N013B	LXC121SC-12-N0133	LXC121SC-12-N0135A	LXC121SC-12-N0136
Wire Stopper(L)	Sinker	Stud For Pole	Knoch-over-bit	Spacer
				
LXC121SC-12-N0202B	LXC121SC-12-N0204	LXC121SC-12-N0205	LXC121SC-12-N0206	LXC121SC-12-N0221
Needle Plate	Transfer Needle	Jack	Select Jack Spring	Shim
				

LXC252SC-12-P0149	LXC252SC-12-P0150	LXC252SC-12-P0514	CD0516J-0000	LXC252SC-12-P2002
Intake Facility	Cover	Cable Room Assy Groove	Rubber Plate	Holder
				
LXC252SC-12-P3001	LXC252SC-12-P3003	LXC252SC-12-P3215	LXC252SC-12-P3216	LXC252SC-12-P3218
Box	Cover	Cover (R)	Cover (L)	Washer
				
LXC252SC-12-P3231	LXC252SC-12-P3234	LXC252SC-12-P3235	LXC252SC-12-P3236	LXC252SC-12-P3237
Plate	Accept Fabric Plate	Hexagon Bolt	Frame Cover (R)	Frame Cover (L)
				
LXC252SC-12-P3239	LXC121SC-12-P0105	LXC121SC-12-P0105-1	LXC121SC-12-P0106	LXC121SC-12-P0108
Dam-board	Frame Base	Frame Base	Balance Bolt	Fastener
				
LXC121SC-12-P0507	LXC121SC-12-P0885	LXC121SC-12-P0886	LXC121SC-12-P0904	LXC121SC-12-P0953
Fluorescent Lamp Holder	Control Cabinet	Control Cabinet	Stud For Pole	Electron Component Holder
				


LXC252SC-12-R0320	LXC121SC-12-R0101	LXC121SC-12-R0105	LXC121SC-12-R0112	GB/T13487
Sensor Holder	Shaft Bracket	Racking Motor Base	Needle Bed Driven Pulley	Timing Belt(165L075)
				
LXC121SC-12-R0201	LXC121SC-12-R0202	LXC121SC-12-R0211	LXC121SC-12-R0214	LXC121SC-12-R0304
Main Shaft	Ball Screw Flange	Needle Bed Driven Pulley	Adjusting Block	Limit Switch Working Cam
				
LXC121SC-12-R0305	LXC121SC-12-R0306	LXC121SC-12-R0323		
Stud For Pole	Sensory Boards	Stop Collar		
				

LXC252SC-12-T0220	LXC252SC-12-T0301	LXC252SC-12-T0304A	LXC252SC-12-T0324A	LXC252SC-12-T0401
Mat Slice	Carrier Rall Bracket	Carrier Rall	Fitting Plate	Carrier
				
LXC252SC-12-T0402	LXC252SC-12-T0408B	LXC252SC-12-T0409B	LXC252SC-12-T0410B	LXC252SC-12-T0411B
Carrier	Yarn Guide Holder (1)	Yarn Guide Holder (2)	Yarn Guide Holder (3)	Yarn Guide Holder (4)
				
LXC252SC-12-T0601	LXC252SC-12-T0602	LXC121SCA-12-T0201	LXC121SCA-12-T0205	LXC121SCA-12-T0207
Washer	Wire Holder	Carrier Control Block	Pin Stopper	Guide Plate
				
LXC121SCA-12-T0211	LXC121SCA-12-T0213	LXC121SCA-12-T0217	LXC121SCA-12-T0325	LXC121SC-12-T0202
Actuator Pin	Solenoid Fitting Plate	Block Setting Plate	Screw	Carrier Catching Pin(R)
				
LXC121SCA-12-T0203	LXC121SC-12-T0204	LXC121SC-12-T0210	LXC121SC-12-T0219	LXC121SC-12-T0407
Carrier Catching Pin(L)	Push Spring	Pin Acting Lever	Front Stopped	Push Spring
				





Yarn Guide Holder (4)	Stopper (R)	Stopper (L)	Stopper Stator	Spring Lamination(1)
				
Spring Lamination(2)	Ceramic Eyelet Seat (一)	Ceramic Eyelet Seat (二)	Screw	Stud For Pole
				
Check Block	Slide Block	Sell	Push Spring	Eyelet Holder
				
Ceramic Eyelet				
				


LXC121SC-12-H3401	LXC121SC-12-H3402	LXC121SC-12-H3403	LXC121SC-12-H3404	LXC121SC-12-H3405
Motor Base	Gripper Gear	Idle Gear Pin	Idle Gear Assy	Slider Cover
				
LXC121SC-12-H3406	LXC121SC-12-H3407	LXC121SC-12-H3408	LXC121SC-12-H3409	LXC121SC-12-H3410
Gear Cover	Driven Gear	Switch Working Cam	Yarn Gripper Cover	Gripper Sliding Base
				
LXC121SC-12-H3411	LXC121SC-12-H3412	LXC121SC-12-H3413	LXC121SC-12-H3414	LXC121SC-12-H3415
Gripper Stopped Pawl	Screw	Roller	Caulking Pin	Yarn Gripper Slider(A)
				
LXC121SC-12-H3416	LXC121SC-12-H3417	LXC121SC-12-H3418	LXC121SC-12-H3419	LXC121SC-12-H3420
Screw	Gripper Stop Stud	Screw	Push Spring	Yarn Gripper Slider(B)
				
LXC121SC-12-H3421	LXC121SC-12-H3422	LXC121SC-12-H3423	LXC121SC-12-H3424	LXC121SC-12-H3425
Pull Spring	Yarn Gripper(A)	Yarn Gripper(B)	Screw	Yarn Gripper Link
				

LXC121SC-12-H3426	LXC121SC-12-H3427	LXC121SC-12-H3428	LXC121SC-12-H3429	LXC121SC-12-H34230
Stepped Screw	Caulking Pin	Caulking Pin	Slider Holder	Slider Holder
				
LXC121SC-12-H3431	LXC121SC-12-H3432	LXC121SC-12-H3433	LXC121SC-12-H3435	LXC121SC-12-H34237
Hanger	Pull Spring	Slider Gear Set(A)	Slider Gear Set(B)	Yarn Gripper(C)
				
LXC121SC-12-H3438	LXC121SC-12-H3439	LXC121SC-12-H3440	LXC121SC-12-H3441	LXC121SC-12-H3442
Dowel	Yarn Cutter Slider	Yarn Cutter	Screw	Screw
				
LXC121SC-12-H3443	LXC121SC-12-H3444	LXC121SC-12-H3445	LXC121SC-12-H3446	LXC121SC-12-H3447
Washer	Push Spring	Cutter Spacer	Yarn Cutter Link(A)	Pin
				
LXC121SC-12-H3448	LXC121SC-12-H3449	LXC121SC-12-H3450	LXC121SC-12-H3451	LXC121SC-12-H3452
Yarn Cutter Link(B)	Yarn Guide	Screw	Cutter Slider Pressing Plate	Yarn Cutter Fixing Block
				



LXC252SC-12-H1109	LXC252SC-12-H1150	LXC252SC-12-H1151	LXC131SC-12-H1112	LXC131SC-12-H119A
Motor Plate	Electrical Engineering Fixed	Hexagon Bolt	Prevent Back Roll Plate	Roller
				
LXC131SC-12-H1121A	LXC131SC-12-H1123	LXC131SC-12-H1126A	LXC121SC-12-H1101A	LXC121SC-12-H1102A
Nylon Support	Prevent Back Roll Plate	Small Shaft	Gearboxcasing	Gearboxcasing Cover
				
LXC131SC-12-H1103A	LXC121SC-12-H1104A	LXC121SC-12-H1105A	LXC121SC-12-H1106A	LXC121SC-12-H1107
Driving Gear	Transmission Gear	Ring Gear	Side Stile	Adjusting Pin
				
LXC121SC-12-H1108A	LXC121SC-12-H1110A	LXC121SC-12-H1111A	LXC121SC-12-H1113A	LXC131SC-12-H1115
Chain Wheel (一)	Inserted Link Bracket	Inserted Link	Spile	Microswitch Set (A)
				
LXC121SC-12-H1117A	LXC121SC-12-H1118A	LXC121SC-12-H1122A	LXC121SC-12-H1124	LXC131SC-12-H1125
Dam-board (L)	Dam-board (R)	PA Bushes (L)	Chain Wheel (二)	Support Pin
				

LXC121SC-12-H1127	LXC121SC-12-H1128	LXC121SC-12-H1129	LXC121SC-12-H1132A	LXC131SC-12-H1134A
Guide Sleeve	Guide Pillar	Catch	Holder	Pull Spring
				
LXC121SC-12-H1135A	LXC121SC-12-H1136	LXC121SC-12-H1138	LXC131SC-12-H1139	LXC121SC-12-H1140
Yarn-guided	Sensor Holder	Induction Block	Spring	Leather Sheath
				
LXC121SC-12-H1147A	LXC121SC-12-H1148	LXC121SC-12-H1156B		
Induction Plate	PA Bushes	Shelf		
				
GB/T1243	CF1141-0000	86BYGH101B-01-G 6GU20K	CS0121-0000	CF1139-0000
Chain	Driver	Motor	Sensor	Microswitch
				

LXC121SC-12-H2101	LXC121SC-12-H2201	LXC121SC-12-H2103	LXC121SC-12-H2104	LXC121SC-12-H2106
Yarn Feeder Bracket (R)	Yarn Feeder Bracket (L)	Connection Plate	Rubber Plate	Cover
				
LXC121SC-12-H2108	LXC121SC-12-H2109	LXC121SC-12-H2111	LXC121SC-12-H2112	LXC121SC-12-H2120
Washer	Shell Cover	Yarn Guide Roller	Shaft	Cordroller
				
LXC121SC-12-H2121	LXC121SC-12-H2122	LXC121SC-12-H2123	LXC121SC-12-H2124	51K40A-BF
Pulley	Pulley Axle	Pulley	O-ring Belt	Motor
				

Power Supply(S-50-12-12V)	Power Supply(T-50B)	Resistance	Electrolytic Capacitor	Rectifier Bridge
				
Transformer	Activate Button	Terminal Board	Electric Power Board	Power Supply
				
Racking Servo Motor	Racking Driver	Main Servo Motor	Main Driver	Stop Button
				
Set-up Motor		Motor		Inductor
				
Sensor	Sensor	Motor	Infrared Switch	Infrared Switch
				

Microswitch	Microswitch	Microswitch	limited Inductor	Hall Element
				
Optoelectronic Switch	Set-up Control Board	Signal Acquisition Board	Short Circuit Plate	Motor
				
wire(red, 2.5mm)		wire(green, 2.5mm)	wire(red, 1.5mm)	wire(Blue, 1.5mm)
				
Double Wired Conductor (0.75mm)	Quad (0.75mm)	Caution Light	Fluorescent(T5 21W)	Terminal Board
				
Selector Composed	Transfer Electromagnet	Electromagnet	Electromagnet	Yam Carrier Electromagnet
				

Open Terminal	Faucet Terminal	Universal Selector	Electric Wire	Control Board
				
Set-up Board	Cabinetswitch Board	LCD	LCD Cable	USB
				
Head Stock	Base Board	Prolate Base Board	Selecting Board	step-by-step Board
				
Connections				
				